

tuco valves & controls

# EYSTONEResilient Seated Butterfly Valve<br/>Sizes 2 – 12-inch to 250 psi

## **Features and Benefits**

- Molded-in resilient seat provides bubble-tight shutoff to 250 psi.
- · Offered in two body styles: wafer and lug. The lugged body is drilled and tapped for isolation and removal of downstream piping at full rated pressure.
- Round, polished disc and hub edge provides 360 degree concentric seating, minimum flow restriction, lower torques and longer seat life.
- Upper and lower inboard bronze bearings ensure longer service life with low operating torques.
- · Thru-stem design provides high strength and positive disc control with standardized end connection for operator interchangeability.
- · Extended neck allows adequate clearance for flanges and insulation.
- · Bi-directional, self-adjusting stem seal, located in the upper journal, is suitable for vacuum and pressure while also preventing external contamination of the stem area.
- Heavy-duty corrosion resistant top bushing, located in the upper journal, absorbs actuator side thrust.
- · Cast-in top plate is an integral part of the body and is standardized to allow direct mounting of all Tyco actuators.
- Each valve is factory tested to 110 percent of specified pressure rating.



# **General Applications**

Heating, ventilation, air conditioning and general industrial services.

# **Technical Data**

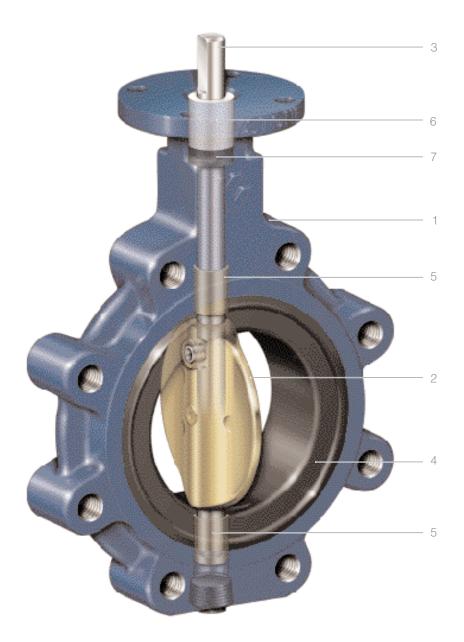
Size Range:

2-12-inch wafer and lug style

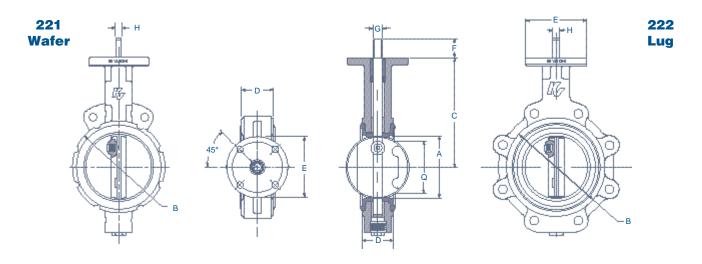
Pressure Rating: 250 psi bi-directional shutoff. Lugged body style is rated for 250 psi bi-directional dead-end service with downstream piping removed.

A TUCO INTERNATIONAL LTD. COMPANY

## **Making Flow Control Easier**



Par	t	Material	Material Standards
1	Body	Cast iron	ASTM-A 126 Class B
2	Disc	Aluminum bronze 316 Stainless steel	ASTM-B 148 UNS C95200 Grade A ASTM-A 743 CF8M
3	Stem	416 Stainless steel	ASTM-A 582 UNS S41600
4	Molded-in liner	EPDM	
		NBR	
5	Inboard bearings	Bronze	
6	Upper bushing	Polyester	



											То	o Plate Dril			
Size	А	в	с	D	Q	Е	F	G	н	Key	Bolt Circle	No. Holes	Hole Diam.	Weight (lbs.)	Adapt. Code
2	2 1/16	4 1/8	5 16	<b>1</b> <sup>1</sup> 1/ <sub>16</sub>	1 ¾	4	1 1/4	9⁄16	3/8	N/A	3 1/4	4	7/16	7.7	BAB
2 1/2	2 %	4 %	5 15/16	<b>1</b> <sup>13</sup> / <sub>16</sub>	2	4	1 1/4	9/16	3/8	N/A	3 1/4	4	7/16	8.8	BAB
3	3 1/16	5 <sup>3</sup> ⁄16	6 5/16	<b>1</b> <sup>13</sup> / <sub>16</sub>	2 1/8	4	1 1/4	9/16	3/8	N/A	3 1/4	4	7/16	10.2	BAB
4	4 1/16	6 3/8	7 1/8	2 1/16	3 11/16	4	1 1/4	5/8	7/16	N/A	3 1/4	4	7/16	16.9	BAC
5	5 1/16	7 ¾	7 <sup>1</sup> / <sub>16</sub>	2 1/4	4 ¾	4	1 1/4	3/4	1/2	N/A	3 1/4	4	7/16	19.9	BAD
6	5 <sup>13</sup> / <sub>16</sub>	8 1/2	8 5/16	2 1/4	5 <sup>9</sup> / <sub>16</sub>	4	1 1/4	3/4	1/2	N/A	3 1/4	4	7/16	25.3	BAD
8	<b>7</b> <sup>13</sup> / <sub>16</sub>	10 11/16	9 1/2	2 3/8	7 ¾	6	1 1/4	7/8	5/8	N/A	5	4	9⁄16	40.5	CAE
10	9 <sup>13</sup> / <sub>16</sub>	13	10 %	2 11/16	9 <sup>3</sup> / <sub>4</sub>	6	2	1 1/8	N/A	1/4 x 1/4	5	4	9/16	61.1	CAF
12	<b>11</b> <sup>13</sup> / <sub>16</sub>	<b>14</b> <sup>13</sup> / <sub>16</sub>	12 ¼	3 1/8	11 <sup>3</sup> ⁄4	6	2	1 1/8	N/A	1/4 x 1/4	5	4	9⁄16	82.7	CAF

Figu	Figure 222 Dimensions (inches)																	
Size	A	в	с	D	Q	Е	F	G	н	Key	Top Bolt Circle	Plate Dri No. Holes	lling Hole Diam.	Taj Bolt Circle	oped Lu No. Holes	•	Weight (Ibs.)	Adapt. Code
2	2 1/16	4 1/8	5 1/16	<b>1</b> <sup>1</sup> / <sub>16</sub>	1 ¾	4	1 1⁄4	<sup>9</sup> ⁄16	3/8	N/A	3 1/4	4	7/16	4 ¾	4	%-11 UNC-2B	9.0	BAB
2 1/2	2 %	4 1/8	5 <sup>15</sup> / <sub>16</sub>	<b>1</b> <sup>13</sup> / <sub>16</sub>	2	4	1 1⁄4	9/16	3/8	N/A	3 1/4	4	7/16	5 1/2	4	%-11 UNC-2B	10.5	BAB
3	3 1/16	5 <sup>3</sup> / <sub>16</sub>	6 1/16	<b>1</b> <sup>13</sup> / <sub>16</sub>	2 1/8	4	1 1⁄4	9/16	3/8	N/A	3 1⁄4	4	7/16	6	4	%-11 UNC-2B	11.9	BAB
4	4 1/16	6 ¾	7 1/8	2 1/16	3 <sup>1</sup> / <sub>16</sub>	4	1 1⁄4	5/8	7/16	N/A	3 1/4	4	7/16	7 1/2	8	%-11 UNC-2B	21.4	BAC
5	5 1/16	7 3/8	<b>7</b> <sup>1</sup> 1/ <sub>16</sub>	2 1/4	4 ¾	4	1 1⁄4	3/4	1/2	N/A	3 1/4	4	7/16	8 1/2	8	3/4-10 UNC-2B	25.7	BAD
6	5 <sup>13</sup> / <sub>16</sub>	8 1/2	8 5/16	2 1/4	5 <sup>9</sup> / <sub>16</sub>	4	1 1⁄4	3/4	1/2	N/A	3 1/4	4	7/16	9 1/2	8	3/4-10 UNC-2B	31.0	BAD
8	7 <sup>13</sup> / <sub>16</sub>	10 <sup>1</sup> / <sub>16</sub>	9 1/2	2 ¾	7 ¾	6	1 1⁄4	7/8	5/8	N/A	5	4	9⁄16	11 3⁄4	8	3/4- 10 UNC-2B	48.0	CAE
10	9 <sup>13</sup> / <sub>16</sub>	13	10 1/8	2 11/16	9 <sup>3</sup> ⁄ <sub>4</sub>	6	2	1 1/8	N/A	1/4 x 1/4	5	4	9⁄16	14 1⁄4	12	%-9 UNC-2B	75.8	CAF
12	<b>11</b> <sup>13</sup> / <sub>16</sub>	<b>14</b> <sup>13</sup> / <sub>16</sub>	12 <sup>1</sup> / <sub>4</sub>	3 1/8	11 <sup>3</sup> ⁄4	6	2	1 1/8	N/A	1/4 x 1/4	5	4	9⁄16	17	12	7%-9 UNC-2B	106.5	CAF

### Note

'Q' dimension is the minimum allowable pipe or flange inside diameter at the centered body face to protect the disc sealing edge against damage when opening the valve.

Valve (	Cvs									
Size (in)	Size (mm)	10°	<b>20</b> °	30°	40°	<b>50</b> °	60°	70°	80°	90°
2	50	0	1.3	5	14	26	40	52	59	60
2 1/2	65	0	1.4	6	21	44	74	107	138	150
3	80	0	1.5	8	29	67	115	175	234	262
4	100	1	15	48	107	196	318	463	589	647
5	125	3	32	99	206	362	579	832	1,045	1,141
6	150	4	47	145	295	510	810	1,160	1,450	1,580
8	200	6	84	239	450	751	1,190	1,754	2,385	2,892
10	250	9	133	360	652	1,064	1,683	2,524	3,596	4,593
12	300	12	192	509	899	1,449	2,288	3,470	5,085	6,682



Resilient seated Butterfly Valve, rated to 1600 kPa suitable for bi-directional and end of line service. Ideal for building services and irrigation applications.

**Type:** F221 Wafer style valve. F222 Lugged style valve.

**Size Range:** 50 - 300mm.

## Pressure Rating:

Full vacuum to 1600 kPa Bi-directional bubble tight shut-off rating. Full 1600 kPa end of line shut-off capabilities with F222 lugged valve.

**Temperature Rating:** Minus 30°C to 105°C.

## Standard Flange Drilling:

AS 2129 E ANSI class 125 and 150 JIS table 5 and 10\* PN 10 and 16\* Other drillings available upon request. \*Not available in all valve sizes.

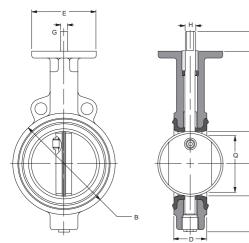
#### **Standard Actuation:**

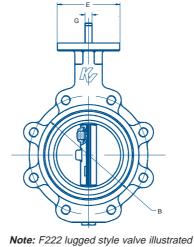
Handles (F401) on 50 - 200mm valves. Gear operators (F427) on 250 - 300mm valves.

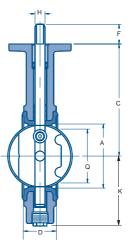


Valve trims								
Trim No.	Body	Disc	Shaft	aft Seat				
784	Cast Iron	Aluminium Bronze	416 S/S	EPDM	Bronze			
786	Cast Iron	316 S/S	416 S/S	EPDM	Bronze			

# Butterfly Valves – Figure 221 & 222







Note: F221 Wafer style valve illustrated

Dimensions (mm)

Valve size	Stem conn. code	Α	в	С	D	Е	F	к	Q	Stem H x G (inches)	conn. Key (inches)	PCD. mm	p plate No. holes	data Hole dia.		ass (g) F222	Kv value (fully open)
50	BAB	52	105	136	43	100	32	81	35	<sup>9</sup> /16 x <sup>3</sup> /8	-	83	4	11	3.8	4.2	52
65	BAB	65	117	150	46	100	32	86	50	<sup>9</sup> /16 x <sup>3</sup> /8	-	83	4	11	4.2	5.0	131
80*	BAB	78	132	160	46	100	32	95	67	<sup>9</sup> /16 x <sup>3</sup> /8	-	83	4	11	5.0	5.4	227
<b>100</b> <sup>#</sup>	BAC	103	162	180	52	100	32	108	94	<sup>5</sup> /8 x <sup>7</sup> /16	-	83	4	11	7.4	9.8	560
125	BAD	129	187	195	56	100	32	130	121	<sup>3</sup> /4 x <sup>1</sup> /2	-	83	4	11	9.0	11.7	988
150	BAD	148	216	210	56	100	32	144	141	<sup>3</sup> /4 x <sup>1</sup> /2	-	83	4	11	11.0	14.1	1368
<b>200</b> <sup>∞</sup>	CAE	198	271	241	60	150	32	177	190	<sup>7</sup> /8 x <sup>5</sup> /8	-	127	4	14	17.3	22.0	2504
250	CAF	249	330	276	68	150	50	208	241	1 <sup>1</sup> /8	<sup>1</sup> /4 x <sup>1</sup> /4	127	4	14	26.2	34.5	3977
300	CAF	300	376	310	78	150	50	239	291	1 <sup>1</sup> /8	<sup>1</sup> /4 x <sup>1</sup> /4	127	4	14	34.5	48.5	5785

#### Notes:

Q = The disc chordal dimension at face of valve for disc clearance into pipe fittings or flanges.

*H* = *The stem connection diameter.* 

*G* = The dimension across the stem flats.

Kv = The flow rate of water in m<sup>3</sup>/hr that will pass through a valve with a pressure drop of 1 bar (100kPa) @ 20°C.

Cv = 1.155 Kv.

\* Not available with PN10, PN16 or JIS 10 flange drilling.

<sup>#</sup> Not available with JIS 5 flange drilling.

<sup>∞</sup> Not available with PN16 or JIS 10 flange drilling.

Dimensions are nominal ± 1mm.

#### Anticipated seating and unseating torque values (Nm)

Valve		Shut off pressure (kPa)													
Size			- Norm	al service				)	Sever	e service -					
(mm)	0	350	700	100	1400	1600	0	350	700	100	1400	1600 🗌			
50	13	14	14	15	16	17	33	33	34	35	35	36			
65	17	18	19	20	22	23	42	43	45	46	47	48			
80	20	21	23	25	27	28	49	51	53	54	56	58			
100	31	34	37	40	44	47	76	80	83	86	90	93			
125	50	56	63	69	75	81	126	132	138	144	151	157			
150	66	75	84	93	102	111	165	174	183	192	201	210			
200	176	195	214	232	251	269	441	459	478	497	515	534			
250	298	336	373	411	448	486	746	783	821	858	896	933			
300	339	393	447	501	555	609	847	901	955	1009	1063	1117			

#### Notes:

1. The charted seating and unseating torques are the sum of all friction and resistance for opening and closing of the disc

against the indicated pressure differential for normal and severe services respectively.

2. Normal Service:

Valve must be regularly operated on liquid service at moderate temperatures with no internal deposition or chemical attack. 3. Severe Service:

All other conditions including -

Dry service, infrequent operation, very low or high temperatures, any significant media build-up or chemical attack.

4. The relationship between values are linear, therefore you can interpolate between nominated values.

5. The effect of dynamic torque is not considered in tabulation.

6. In sizing operators it is not necessary to include safety-factors.

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F221/222/3/99