## Safety Standard ISO13849-1 Certified\*2(Corresponding to Category 2 to 4)

## New

## 3 Port Solenoid Valve/

## \*1. Refer to page 2 for compliant products.



Residual Pressure Release Valve with Detection of Main Valve Position

\*2. Refer to page 2 for certified products.

## With Detection of Main Valve Position

### **Category 2**

The detecting function of the main valve position detects a mismatch between the input signal and valve operation.



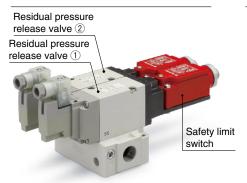
When the dual residual pressure release valve is

## Redundant system can be constructed easily.

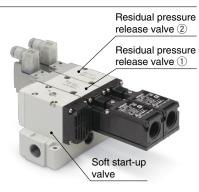
Category 3, 4

used, if one of the valves fails to operate, the other one releases residual pressure.

## Dual Residual Pressure Release Valve VP544-X538



## With Soft Start-up Function VP544-X555



## Dual Residual Pressure Release Valve VG342-X87



### **Redundant System**

A system in which even if one part fails, the whole system will fulfill its required function. This is usually achieved by having dual channels of operation, such as dual valves, dual wiring, dual guard switches etc.

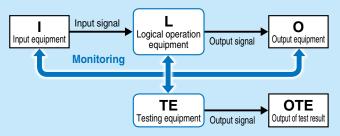


Series VP/VG

### 3 Port Solenoid Valve/Residual Pressure Release Valve with Detection of Main Valve Position Series VP/VG

### With Detection of Main Valve Position (Category 2)

Category 2 Safety function can be accomplished by single channel and is automatically checked.



The detecting function of the main valve position detects a mismatch between the input signal and valve operation.

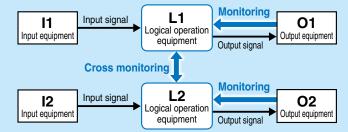
Input equipment (I): Detection equipment (sensor) of starting event Logical operation equipment (L): Relay sequence circuit, PLC control program Output equipment (O): Solenoid valve, Electromagnetic switch, Output relay Recommended valve: VP542/742-X536



### Redundant system can be constructed easily. (Category 3, 4)

It has redundancy so there is no loss of safety function with a single failure The safety function must be checked before each use. An accumulation of undetected faults can cause loss of safety function.

Category 4 It has redundancy so there is no loss of safety function with a single failure. The safety function must be checked before each use. An accumulation of undetected faults does not affect the safety function. (Higher DC and MTTFd than Category 3.)



When the dual residual pressure release valve is used, if one of the valves fails to operate, the other one releases residual pressure.

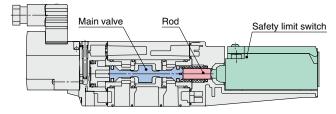
Input equipment (I1, I2): Detection equipment (sensor) of starting event Logical operation equipment (L1, L2): Relay sequence circuit, PLC control program Output equipment (O1, O2): Solenoid valve, Electromagnetic switch, Output relay Recommended valve: VP544/744-X538, VG342-X87



\* This product is component which is a part of a safety system and safety equipment is not guaranteed by this single unit alone.

## Highly reliable construction

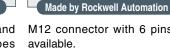
1) The main valve position is detected by transferring the main valve movement directly to the reed safety limit switch with the rod.



- 2 Long service life: B10d: 10 million times\*
- 3 The return spring releases the residual pressure securely regardless of pressure level.
- \* For VP500/700, safety limit switch made by OMRON

### Safety limit switch can be selected.





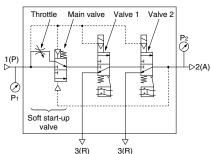
Conduit (VP series only) and M12 connector (4 pin) types are available.

M12 connector with 6 pins is

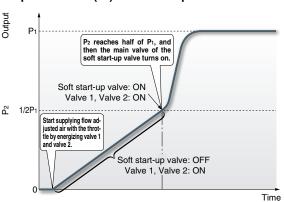
### With soft start-up function (-X555)



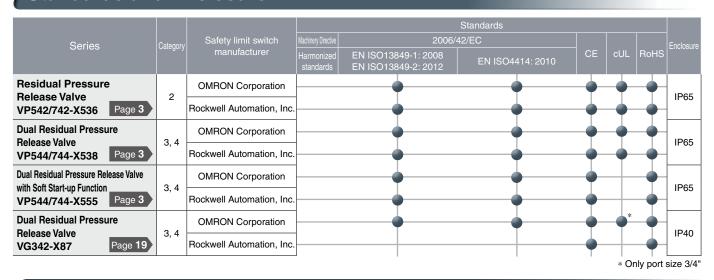
- A function to gradually increase the initial pressure of the pneumatic system has been added to the dual residual pressure release valve.
- Fixed orifice and variable throttle are available as a throttle for adjusting the pressure increase. (Ø1, Ø1.5, Ø2)



### Output Pressure (P2) vs Time Graph

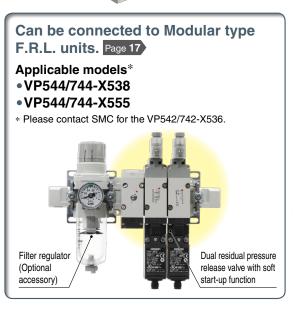


### Standards and Enclosure



### Series Variations





For details about Safety Standard ISO13849-1, refer to "Guide to Products Conforming to International Standards" on the SMC website.





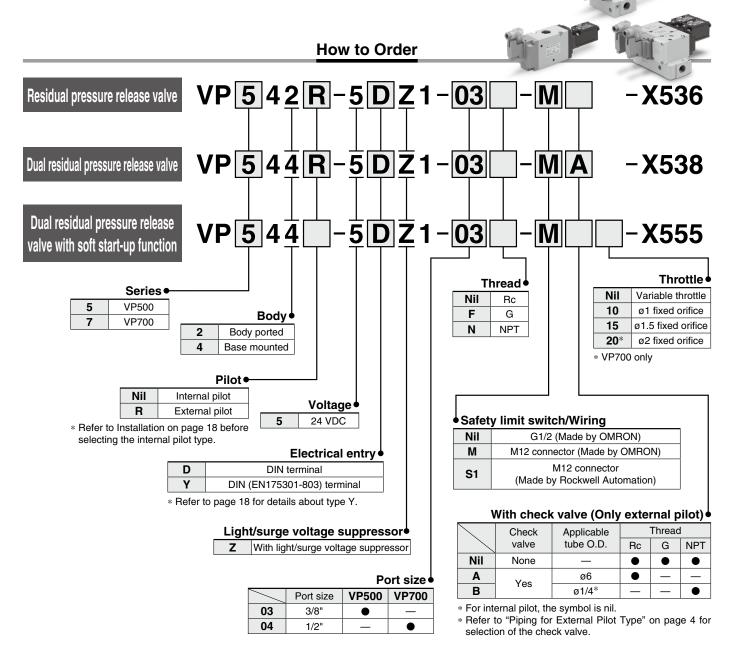
## Safety Standard ISO13849-1 Certified

3 Port Solenoid Valve/Residual Pressure Release Valve with Detection of Main Valve Position





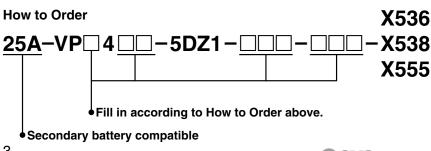




### **Made to Order**

### Series Compatible with Secondary Batteries

For details about 25A-, refer to the WEB catalog "Series Compatible with Secondary Batteries/Series 25A-."



Note) Electrical entry can be selected only for D type. Check valve type is available only when the thread type is Rc.



### **Valve Specifications**

Fluid	Air					
Type of actuation	N.C. (Spring return)					
Operation	Internal pilot	External pilot				
Operating pressure range	0.25 to 0.7 MPa	0.25 to 0.7 MPa				
External pilot pressure	_	0.25 to 0.7 MPa (Same as operating pressure)				
Maximum operating frequency	30 times	s/minute				
Minimum operating frequency	1 time	/week				
Operating and ambient temperature	-10 to 50°C (No freezing)					
Ambient humidity	20 to 90%RH (No condensation)					
Manual override	None					
Pilot exhaust	Individual exhaust					
Lubrication	Not required					
Mounting orientation	Unres	tricted				
Impact/Vibration resistance	150/30 m/s <sup>2</sup>					
Enclosure	IP65					
Operating environment	Indoors					
B10d (MTTFd calculation)	10000000 times (for the safety limit switch made by OMRON) 1000000 times (for the safety limit switch made by Rockwell Automation					

### **Internal Pilot Type**

### 

Even when the inlet pressure is within the operating pressure range, restricted piping, etc., may cause reduced flow on the inlet side, leading to the valve not operating properly. Refer to Installation in the Specific Product Precautions for details.

### Piping for External Pilot Type

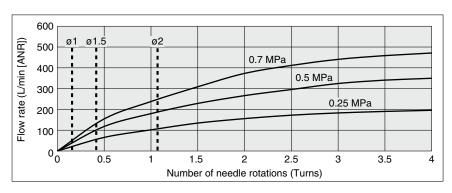
### ▲ Caution

The product may not operate when the external pilot pressure is insufficient due to simultaneous operation or restricted air piping. In this case, use the check valve (AKH series) with the external pilot port, change the piping size or adjust the set pressure to provide a constant pressure of 0.25 MPa or more.

### Flow Rate Characteristics / Weight

	Flow rate characteristics								
Series	1	2 (P→A)		2-	Weight				
	C [dm3/(s-bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv	[9]		
VP542-X536	8.9	0.16	2.2	8.9	0.20	2.1	350		
VP742-X536	15.1	0.21	3.6	15.3	0.22	3.7	590		
VP544-X538	6.5	0.08	1.3	6.7	0.10	1.3	930		
VP744-X538	10.3	0.08	2.3	9.7	0.08	2.1	1510		
VP544-X555	5.2	0.06	1.1	6.7	0.10	1.3	1105		
VP744-X555	9.8	0.08	2.1	9.7	0.08	2.1	2000		

### Needle Valve / Flow Rate Characteristics (VP544/744-X555)



### **Solenoid Specifications**

Electrical entry	DIN terminal
Rated voltage	24 VDC
Allowable voltage fluctuation	±10%
Power consumption	0.45 W
Surge voltage suppressor	Varistor
Indicator	LED

### **Safety Limit Switch Specifications**

Manufacturer	OMRON	Rockwell Automation				
<b>Electrical wiring</b>	G1/2, M12 connector M12 connector					
Contact resistance	25 m $\Omega$ or less 50 m $\Omega$ or les					
Min. applicable load	5 VDC, 1 mA (Load resistance) 5 VDC, 5 mA (Load resistar					
Max. voltage	24 VDC					
Max. load current	50 mA					
Max. load inductance	0.5 H					
Insulation voltage	300 V 600 V					
Protection against electric shock	Class II (EN60947-5-1: 2004)					

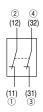
## VP500/700-X536, X538, X555

### **Symbols**

Safety limit switch
Made by
OMRON

### **Symbol**

### Terminal/Pin Numbers (Built-in switch 2N.C.)

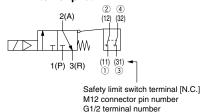


M12 connector pin number	Wiring specification
1)	
2	3 2
3	4
4	

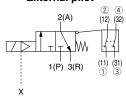
	<u> </u>
G1/2 terminal number	Wiring specification
(11)	
(12)	11 12
(31)	$\bigotimes_{1}$
(32)	

### VP542(R)/742(R)-X536

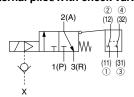
Internal pilot



**External pilot** 

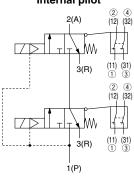


External pilot/With check valve

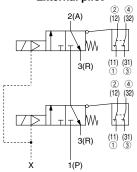


### VP544(R)/744(R)-X538

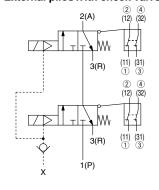
Internal pilot



**External pilot** 

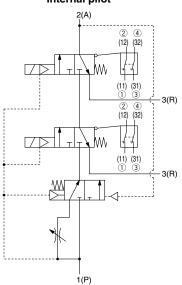


External pilot/With check valve

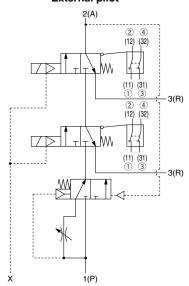


### VP544(R)/744(R)-X555

Internal pilot

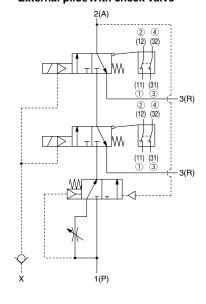


External pilot



**SMC** 

External pilot/With check valve



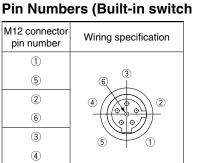
### **Symbols**

Safety limit switch Made by **Rockwell Automation** 

### **Symbol**

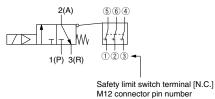




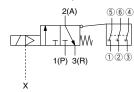


### VP542(R)/742(R)-X536

Internal pilot

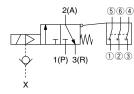






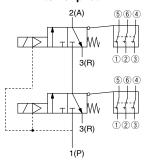
3N.C.)

### External pilot/With check valve

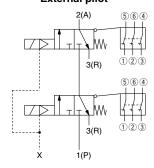


### VP544(R)/744(R)-X538

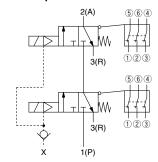
Internal pilot



**External pilot** 

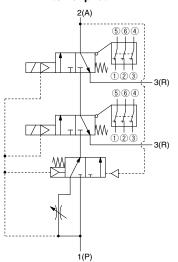


### External pilot/With check valve

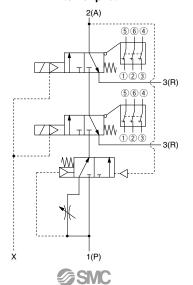


### VP544(R)/744(R)-X555

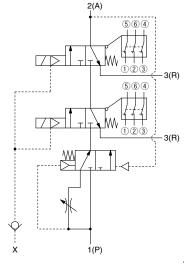
Internal pilot

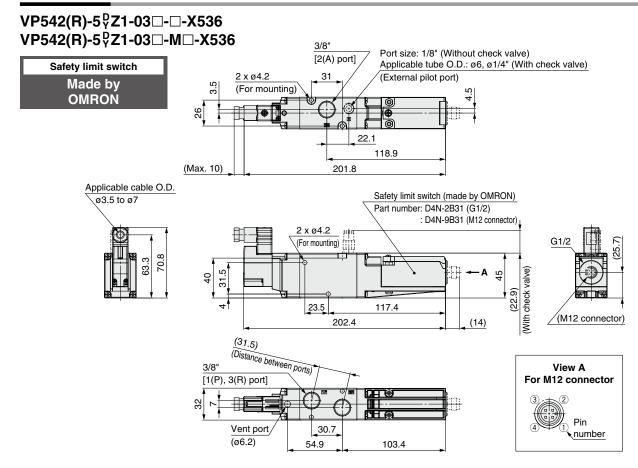


**External pilot** 

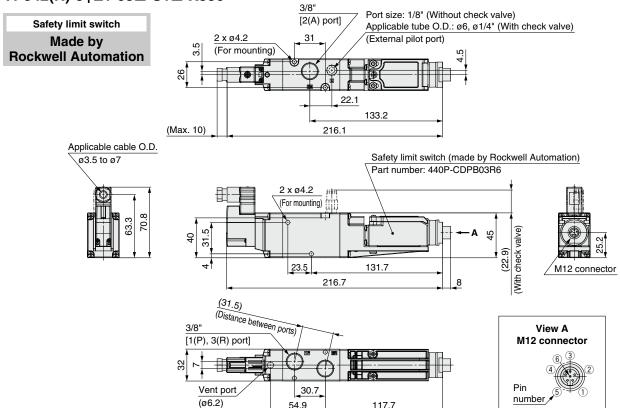


### External pilot/With check valve

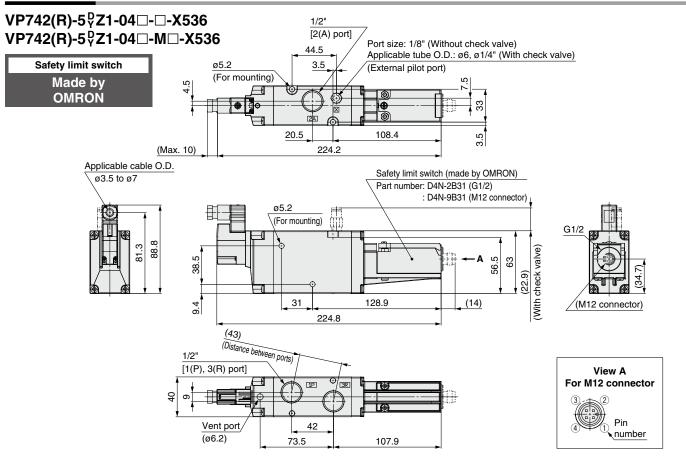


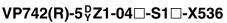


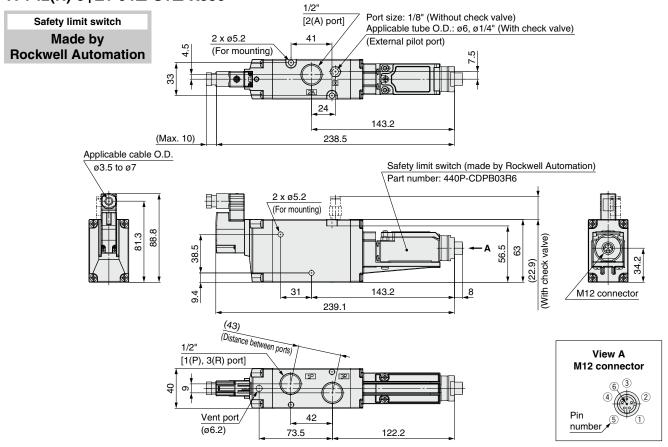
### VP542(R)-5<sup>D</sup>Z1-03□-S1□-X536



### Residual Pressure Release Valve (-X536)







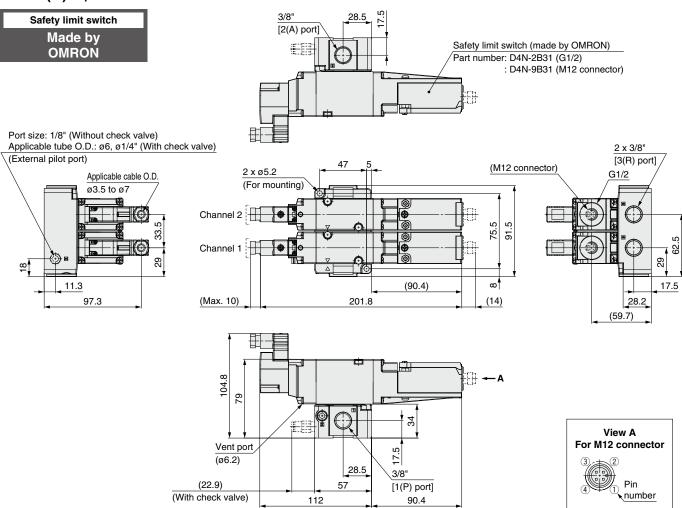
**SMC** 

## VP500/700-X538

### **Dimensions**

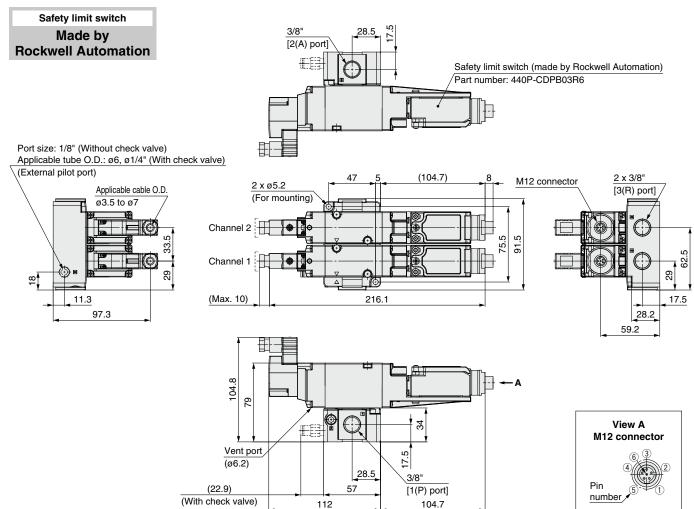
**Dual Residual Pressure Release Valve (-X538)** 

VP544(R)-5<sup>P</sup><sub>7</sub>Z1-03□-□-X538 VP544(R)-5<sup>P</sup><sub>7</sub>Z1-03□-M□-X538



### **Dual Residual Pressure Release Valve (-X538)**

### VP544(R)-5<sup>D</sup>Z1-03□-S1□-X538



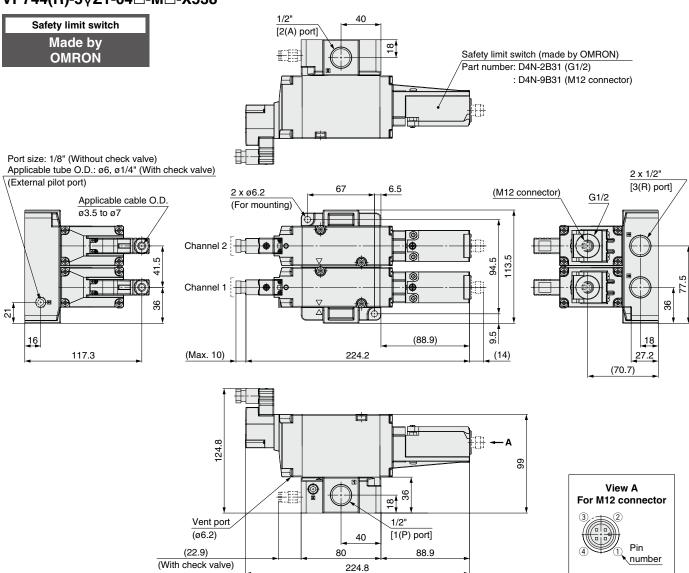
112

## VP500/700-X538

### **Dimensions**

**Dual Residual Pressure Release Valve (-X538)** 

VP744(R)-5<sup>P</sup>Z1-04□-□-X538 VP744(R)-5<sup>P</sup>Z1-04□-M□-X538



**SMC** 

11

Pin

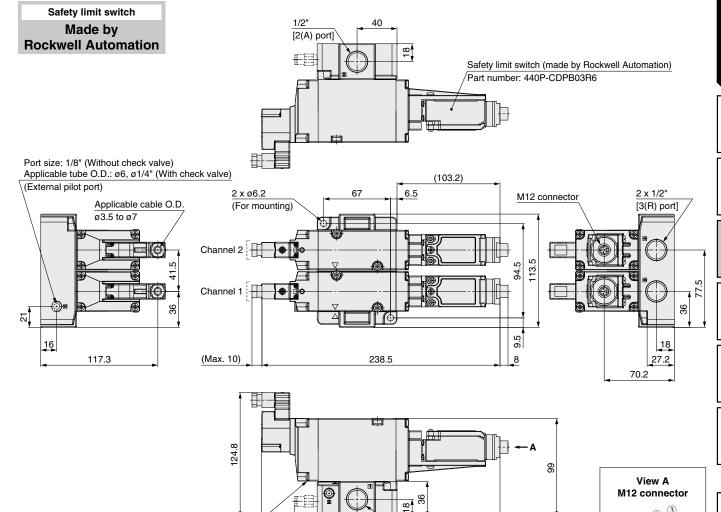
number/

X87

### **Dimensions**

### **Dual Residual Pressure Release Valve (-X538)**

### VP744(R)-5<sup>D</sup><sub>Y</sub>Z1-04□-S1□-X538



1/2"

40

80

135.9

[1(P) port]

103.2

Vent port

(ø6.2)

(22.9)

(With check valve)



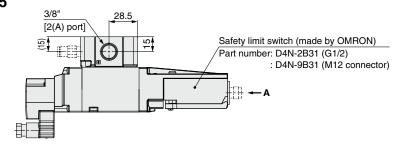
## VP500/700-X555

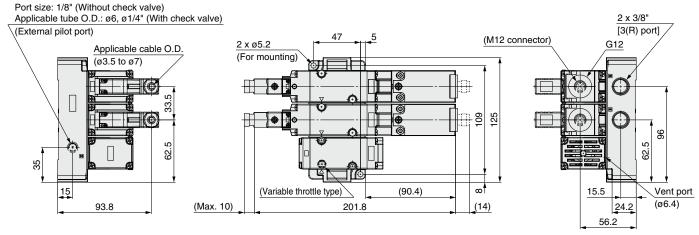
### **Dimensions**

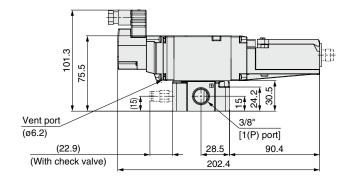
**Dual Residual Pressure Release Valve with Soft Start-up Function (-X555)** 

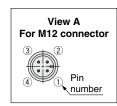
VP544(R)-5<sup>P</sup>Z1-03□-□□-X555 VP544(R)-5<sup>P</sup>Z1-03□-M□□-X555





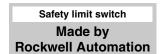


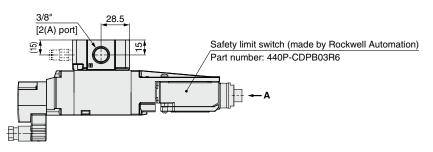


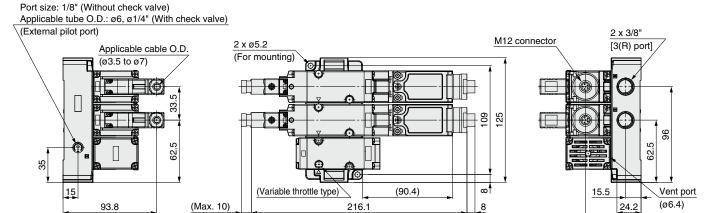


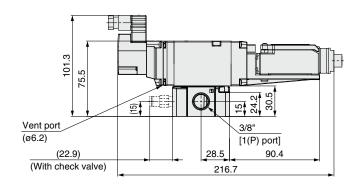
**Dual Residual Pressure Release Valve with Soft Start-up Function (-X555)** 

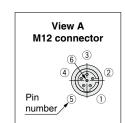
### VP544(R)-5<sup>D</sup>Z1-03□-S1□□-X555











55.7

## VP500/700-X555

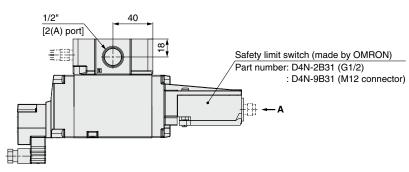
### **Dimensions**

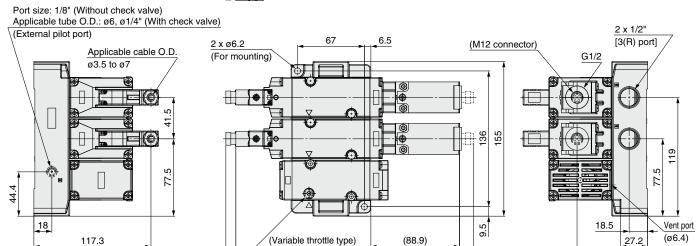
**Dual Residual Pressure Release Valve with Soft Start-up Function (-X555)** 

(14)

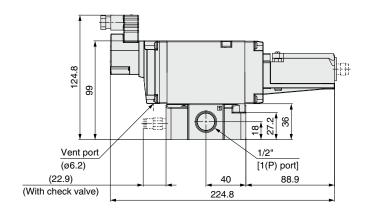
VP744(R)-5<sup>0</sup>7Z1-04□-□□-X555 VP744(R)-5<sup>0</sup>7Z1-04□-M□□-X555



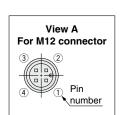




224.2



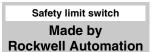
(Max. 10)

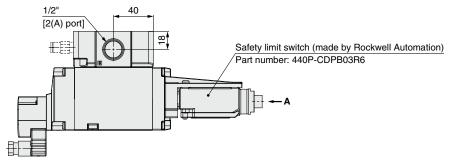


70.7

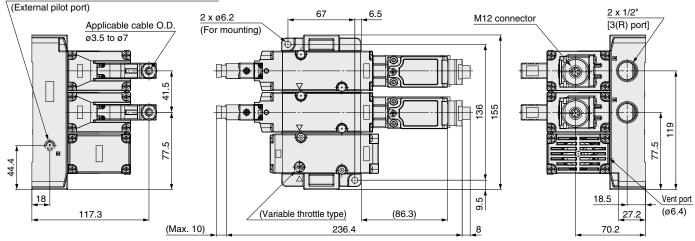
**Dual Residual Pressure Release Valve with Soft Start-up Function (-X555)** 

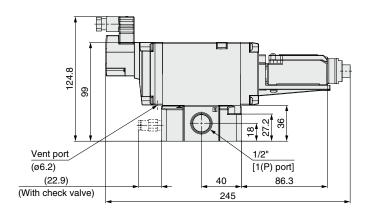
### VP744(R)-5<sup>D</sup><sub>Y</sub>Z1-04□-S1□□-X555

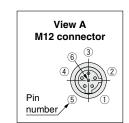




Port size: 1/8" (Without check valve) Applicable tube O.D.: ø6, ø1/4" (With check valve)





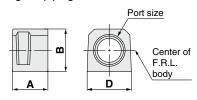


## *VP500/700-X538, X555* **Optional Accessories**

For details about optional accessories, refer to the WEB catalog.

### Piping Adapter: 3/8, 1/2

A piping adapter allows installation/removal of the component without removing the piping and thus makes maintenance easier.

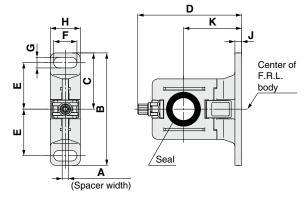


Part no. Note)	Port size	Α	В	D
E300-□03-A	3/8	31.8	30	30
E400-□04-A	1/2	31.8	36	36

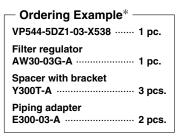
Note) ☐ in part numbers indicates a pipe thread type. No indication is necessary for Rc; however, indicate N for NPT, and F for G.

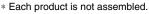
\* Separate interfaces are required for modular unit.

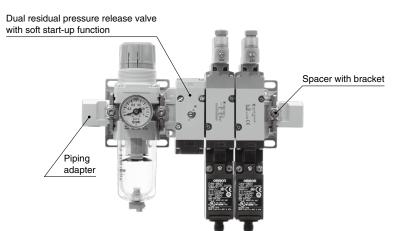
### **Spacer with Bracket**



Part no.	Α	В	С	D	Е	F	G	Н	J	K
Y300T-A	4.2	82	41	71.5	35	14	7	19	4	41
Y400T-A	5.2	96	48	86.1	40	18	9	26	5	50

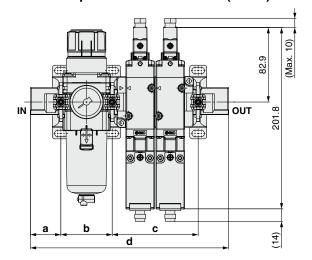






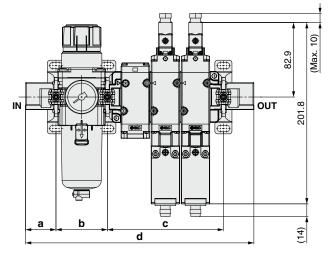
### **Spacer with Bracket Mounting Position**

### Dual residual pressure release valve (-X538)



Model	а	b	С	d	Note
VP544-5DZ1-03-X538	33.9	57.2	95.7	220.7	AW30-03G-A Y300T-A E300-03-A
VP744-5DZ1-04-X538	34.4	75.2	118.7	262.7	AW40-04G-A Y400T-A E400-04-A

### Dual residual pressure release valve with soft start-up function (-X555)



Model	а	b	С	d	Note
VP544-5DZ1-03-X555	33.9	57.2	129.2	254.2	AW30-03G-A Y300T-A E300-03-A
VP744-5DZ1-04-X555	34.4	75.2	160.2	304.2	AW40-04G-A Y400T-A E400-04-A



## VP500/700-X536, X538, X555 Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

### **How to Use DIN Terminal Connector**

### **⚠** Caution

#### Connection

- Loosen the holding screw and pull the connector out of the solenoid valve terminal block.
- After removing the holding screw, insert a flat blade screwdriver etc. into the notch on the bottom of the terminal block and pry it open, separating the terminal block and the housing.
- Loosen the screw (slotted screws) in the terminal block. Insert the lead core wires to the terminals according to the connection method, and secure the wires by re-tightening the terminal screw.
- 4. Secure the cord by fastening the ground nut.

### 

When making connections, please note that using other than the supported size (ø3.5 to ø7) heavy-duty cord will not satisfy IP65 (enclosure) standards. Also, be sure to tighten the ground nut and holding screw within their specified torque ranges.

### Changing the entry direction

After separating the terminal block and housing, the cord entry can be changed by attaching the housing in the desired direction (4 directions at  $90^{\circ}$  intervals).

\* When equipped with a light, be careful not to damage the light with the cord's lead wires.

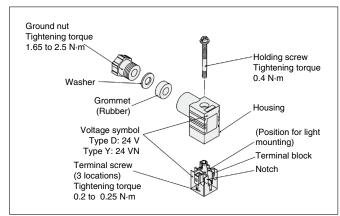
### **Precautions**

Plug in and pull out the connector vertically without tilting to one side.

#### Compatible cable

Cord O.D.: ø3.5 to ø7

(Reference) 0.5 mm², 2-core or 3-core, equivalent to JIS C 3306



### Type "Y"

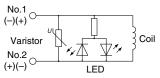
DIN connector type Y is a DIN connector that confirms to the DIN pitch 8-mm standard.

- D type DIN connector with 9.4 mm pitch between terminals is not interchangeable.
- To distinguish from the D type DIN connector, "N" is listed at the end of voltage symbol.
- Dimensions are completely the same as D type DIN connector.

### **Light/Surge Voltage Suppressor**

#### **DIN Terminal**

With light (DZ) (YZ)



There is no polarity.

Note) Surge voltage suppressor of varistor has residual voltage corresponding to the protective element and rated voltage; therefore, protect the controller side from the surge voltage.

### **Limit Switch Cable**

OMRON or Rockwell Automation M12 connector limit switch cable is available.

M12 Connector Cable (4 Pins) Made by OMRON

Part number	Cable length [mm]			
ZS-37-L	300			
ZS-37-M	500			
ZS-37-N	1000			
ZS-37-P	2000			
ZS-37-C	5000			

### M12 Connector Cable (6 Pins) Made by Rockwell Automation

Part number	Cable length [mm]
VP500-231-1	2000

### Installation

- Use the external pilot type when using VP500/700-X536 or X538 with AV series. Install the AV series to the primary side.
- For the VP500/700-X536 and X538 internal pilot type, even when the inlet pressure is within the operating pressure range, restricted piping, etc., may cause reduced flow on the inlet side, leading to the valve not operating properly.
  - The recommended piping size is 3/8" for the VP500 and 1/2" for the VP700. Also, use piping with an I.D. of 10 mm or larger for the VP500, and 13 mm or larger for the VP700.
  - · When selecting a regulator or a filter regulator, use piping larger than the recommended size with sufficient flow rate characteristics.
  - · For extended piping between the regulator and the valve (inlet piping), keep piping as short as possible (1 m or less).
  - · For use under conditions other than those listed above, please use the external pilot type.

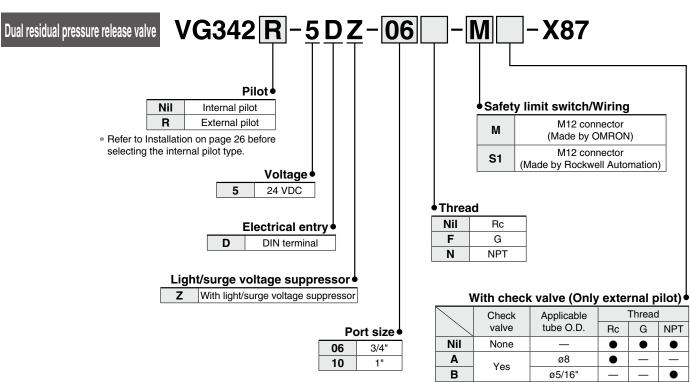
## Safety Standard ISO13849-1 Certified

# 3 Port Solenoid Valve/Residual Pressure Release Valve with Detection of Main Valve Position **VG342-X87**





### **How to Order**



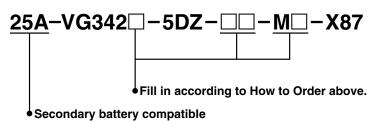
- \* For internal pilot, the symbol is nil.
- Refer to "Piping for External Pilot Type" on page 20 for selection of the check valve.

### **Made to Order**

## 1 Series Compatible with Secondary Batteries

For details about 25A-, refer to the WEB catalog "Series Compatible with Secondary Batteries/Series 25A-."

### **How to Order**



Note) Electrical entry can be selected only for D type. Check valve type is available only when the thread type is Rc.





### **Valve Specifications**

Fluid	Air		
Type of actuation	N.C. (Spring return)		
Operation	Internal pilot External pilot		
Operating pressure range	0.25 to 0.7 MPa 0.25 to 0.7 MPa		
External pilot pressure			
Maximum operating frequency	30 times/minute		
Minimum operating frequency	1 time/week		
Operating and ambient temperature	-10 to 50°C (No freezing)		
Ambient humidity	95%RH or less (No condensation)		
Manual override	None		
Pilot exhaust	Individual exhaust		
Lubrication	Not required		
Mounting orientation	Unrestricted		
Impact/Vibration resistance	150/50 m/s²		
Enclosure	IP40		
Operating environment	Indoors		
Weight	2.8 kg 2.9 kg		
B10d (MTTFd calculation)	900000 times		

### Internal Pilot Type

### 

Even when the inlet pressure is within the operating pressure range, restricted piping, etc., may cause reduced flow on the inlet side, leading to the valve not operating properly. Refer to Installation in the Specific Product Precautions for details.

### **Piping for External Pilot Type**

### 

The product may not operate when the external pilot pressure is insufficient due to simultaneous operation or restricted air piping. In this case, use the check valve (AKH series) with the external pilot port, change the piping size or adjust the set pressure to provide a constant pressure of 0.25 MPa or more.

### **Flow Rate Characteristics**

ſ							
		Flow rate characteristics					
	Corios	1→2 (P→A)		2→3 (A→R)			
Series	C [dm³/(s·bar)]	b	Cv	C [dm³/(s·bar)]	b	Cv	
	VG342-X87	26.6	0.04	5.5	28.6	0.03	5.6

### **Solenoid Specifications**

Electrical entry	DIN terminal
Rated voltage	24 VDC
Allowable voltage fluctuation	-15% to +10% of rated voltage
Power consumption	2.2 W
Suppressor	Diode
Indicator	LED

### **Safety Limit Switch Specifications**

Manufacturer	OMRON	Rockwell Automation	
Electrical wiring	M12 connector		
Contact resistance	25 m $\Omega$ or less	50 m $\Omega$ or less	
Min. applicable load	5 VDC, 1 mA (Load resistance)	5 VDC, 5 mA (Load resistance)	
Max. voltage	24 VDC		
Max. load current	50 mA		
Max. load inductance	0.5 H		
Insulation voltage	300 V	600 V	
Protection against electric shock	Class II (EN60947-5-1: 2004)		

## VG342-X87

### **Symbols**

Safety limit switch Made by OMRON

### **Symbol**

### Pin Numbers (Built-in switch 2N.C.)



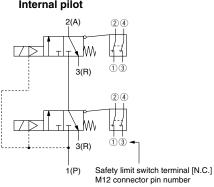
M12 connector pin number	Wiring specification
1)	
2	3 2
3	4
4	

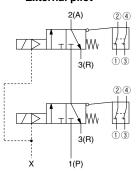
### VG342(R)-X87

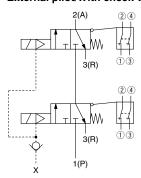
Internal pilot

**External pilot** 

External pilot/With check valve







Safety limit switch Made by **Rockwell Automation** 

### **Symbol**

Pin Numbers (Built-in switch 3N.C.)



M12 connector pin number	Wiring specification
1)	
(5)	© <u>3</u>
2	4 2
6	
3	5
4	

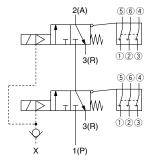
### VG342(R)-X87

Internal pilot

3(R) 3(R) 1(P)

**External pilot** 3(R) 3(R) 1(P) **SMC** 

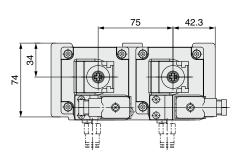
External pilot/With check valve

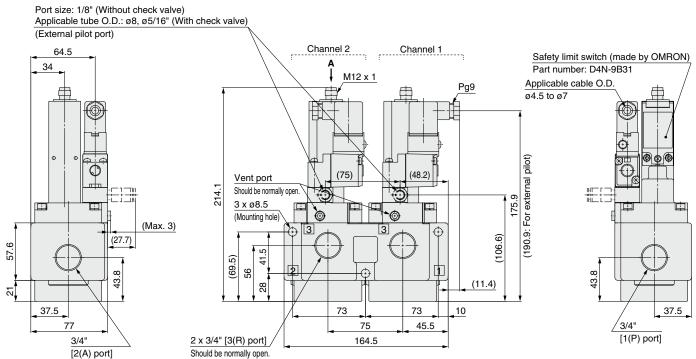


### **Dual Residual Pressure Release Valve (-X87)**

### **VG342(R)-5DZ-06**□-M□-X87

Safety limit switch
Made by
OMRON

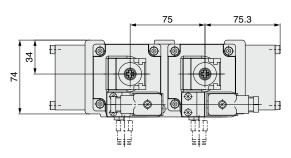


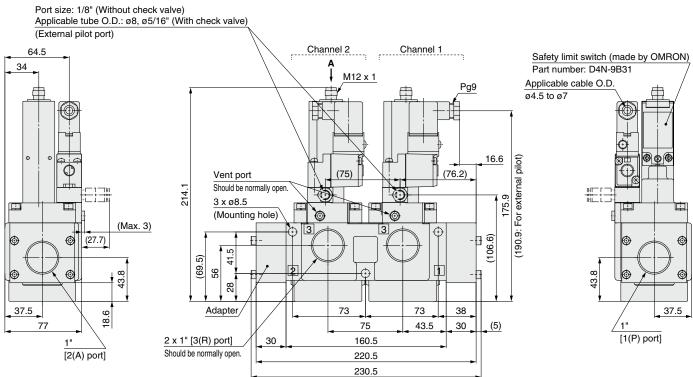




### VG342(R)-5DZ-10□-M□-X87



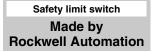


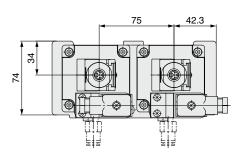


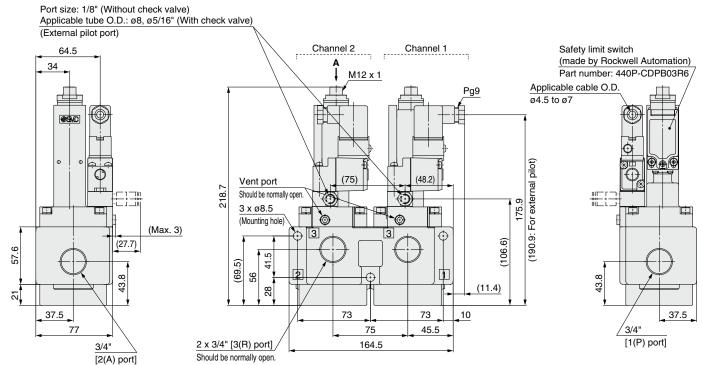


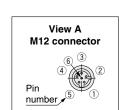
### **Dual Residual Pressure Release Valve (-X87)**

### VG342(R)-5DZ-06□-S1□-X87



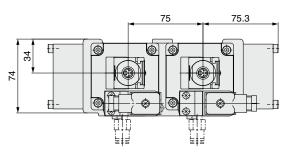


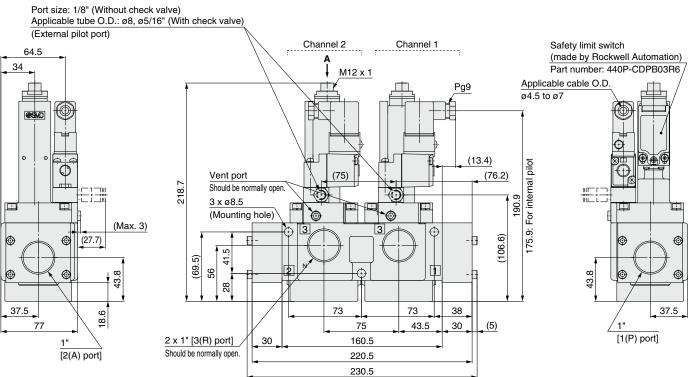


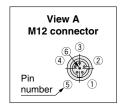


### VG342(R)-5DZ-10□-S1□-X87









Symbols



## VG342-X87 Specific Product Precautions

Be sure to read this before handling. Refer to the back cover for Safety Instructions. For 3/4/5 Port Solenoid Valve Precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website, http://www.smcworld.com

### **How to Use DIN Terminal Connector**

### **⚠** Caution

### Connection

- Loosen the holding screw and pull the connector out of the solenoid valve terminal block.
- After removing the holding screw, insert a flat blade screwdriver etc. into the notch on the bottom of the terminal block and pry it open, separating the terminal block and the housing.
- Loosen the screw in the terminal block. Insert the lead core wires to the terminals, and secure the wires by re-tightening the terminal screw.
  - As the product has polarity, referring to the electric circuit diagram, wire the product correctly as per the symbol of the terminal No. of the terminal block.
- Secure the cord by fastening the ground nut.
   Tighten the ground nut and holding screw within the specified range of torque.

### Changing the entry direction

After separating the terminal block and housing, the cord entry can be changed by attaching the housing in the opposite direction  $180^{\circ}$ .

\* Be careful not to damage the element etc. with the cord's lead wires.

#### **Precautions**

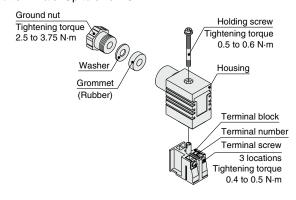
Plug in and pull out the connector vertically without tilting to one side.

#### Compatible cable

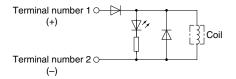
Cord O.D.: ø4.5 to ø7 (Reference) 0.5 to 1.5 mm<sup>2</sup>, 2-core or 3-core, equivalent to JIS C 3306

### Applicable crimped terminals

O-terminals: Equivalent to R1.25-4M defined in the JIS C 2805 Y-terminals: Equivalent to 1.25-3L made by J.S.T. Mfg. Co., Ltd. Rod-terminals: Up to size 1.5



### **Light/Surge Voltage Suppressor**



### **Limit Switch Cable**

OMRON or Rockwell Automation M12 connector limit switch cable is available.

M12 Connector Cable (4 Pins) Made by OMRON

Part number	Cable length [mm]
ZS-37-L	300
ZS-37-M	500
ZS-37-N	1000
ZS-37-P	2000
ZS-37-C	5000

M12 Connector Cable (6 Pins) Made by Rockwell Automation

Part number	Cable length [mm]
VP500-231-1	2000

### Installation

For the VG342-X87 internal pilot type, even when the inlet pressure is within the operating pressure range, restricted piping, etc., may cause reduced flow on the inlet side, leading to the valve not operating properly.

- The recommended piping size is 3/4" or larger. Also, use piping with an I.D. of 19 mm or larger.
- · When selecting a regulator or a filter regulator, use piping larger than the recommended size with sufficient flow rate characteristics
- For extended piping between the regulator and the valve (inlet piping), keep piping as short as possible (2 m or less).
- · For use under conditions other than those listed above, please use the external pilot type.

## **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, If not avoided, could result in minor or moderate injury.

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Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

⚠ Danger: Danger indicates a nazaru wiun a nigin level on the first avoided, will result in death or serious injury. **Danger** indicates a hazard with a high level of risk which, \*1) ISO 4414: Pneumatic fluid power - General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

### **⚠Warning**

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.

- 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
- 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
- 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
- 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

### **⚠** Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.\*2) Also, the product may have specified durability, running distance or
- replacement parts. Please consult your nearest sales branch. 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
  - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - 2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

#### Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

### **⚠** Caution

SMC products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.