

Product Data Sheet

Updated: September 2013 This datasheet replaces all previous versions

PS-2

HIGH TEMPERATURE SILICONE FLASH MASKING TAPE

PRODUCT DESCRIPTION

PS-2 is a multi-purpose, high temperature masking and tabbing tape originally designed for flash masking in the composite bonding industry. The backing is a heavy duty thermally stable polyester film with a high tack, high temperature silicone adhesive making it ideal for the aerospace and industrial applications.

FEATURES

- Silicone adhesive that bonds quickly and permanently to silicone-coated surfaces.
- Heavy-duty polyester backing eliminates tape puncture and tear.
- Adhesive is firmly anchored to backing, which does away with mass transfer upon tape removal.
- Thermally stable polyester film suitable for continuous use up to 356 °F/180 °C.

PRODUCT CONSTRUCTION

POLYESTER FILM SILICONE ADHESIVE

APPLICATION

- Engineered for typical flash masking applications where high-tensile strength is needed.
- Suitable for splicing or end-tabbing silicone treated papers, films and fabrics.
- Also can be used for powder coat paint masking applications.

PROPERTIES, CERTIFICATIONS AND SPECIFICATIONS

Backing Material	Polyester film	
Adhesive	Silicone adhesive	
Color	Red	
	Imperial	Metric
Total Tape Thickness	2.4 mil	0.061 mm
Film Thickness	0.92 mil	0.023 mm
Tensile Strength	25 lb/in	44 N/10 mm
Elongation	80%	80%
Adhesion to Steel	33 oz/in	3.60 N/10 mm
Unwind @ 150 FPM	40 oz/in	4.36 N/10 mm
Adhesion to Silicone Liner		
Emulsion-coated	20 oz/in	2.18 N/10 mm
Solvent-coated	15 oz/in	1.64 N/10 mm
180° Shear Adhesion		
Emulsion-coated	18 lb/in	31.5 N/10 mm
Solvent-coated	18.5 lb/in	32.4 N/10 mm

*CAUTION: The above are typical values and should not be used in writing specifications. Customer is responsible to ensure product meets intended application requirements before approved for use.

RoHS Compliant.

For additional information or support, please visit our website at www.nittousa.com or call toll free 800-755-8273





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GENERAL STORAGE CONDITIONS

Best stored between 50°F-80°F / 10°C-27°C, 25-50% relative humidity; out of direct sunlight.

PRECAUTION REMINDER

Surface should be clean, free of oil, moisture and dirt before applying. Pressure-sensitive adhesive tapes may require pressure by roller, hand or press when applying. Not doing so may affect the general properties and appearance. Please inspect your surface prior to application; this tape may not adhere well to extremely uneven or distorted surfaces. Please remember to allow adequate time for full adhesive strength.

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