

T22

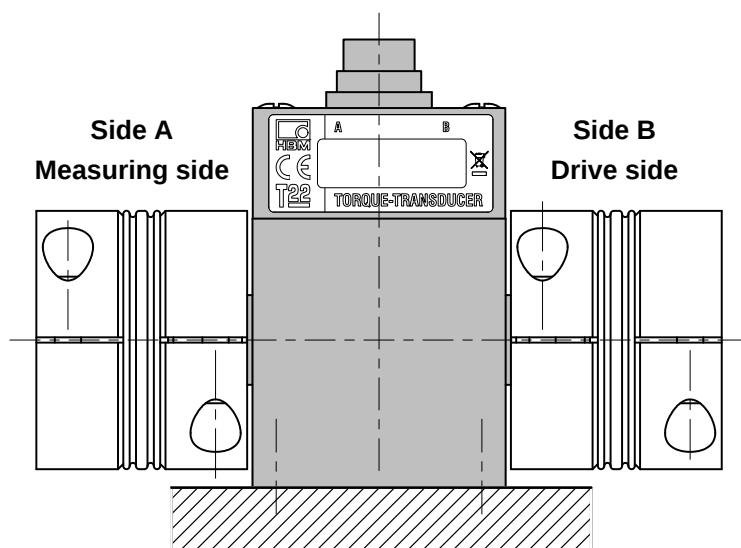
Torque transducer



Special features

- Nominal (rated) torques 5 N·m, 10 N·m, 20 N·m, 50 N·m, 100 N·m, 200 N·m, 500 N·m and 1 kN·m
- Nominal (rated) rotational speed up to 16000 rpm (depending on measuring range)
- Accuracy class: 0.5
- Contactless transmission of measurement signals
- Measurement on rotating or stationary parts
- Cylindrical shaft ends for non-play friction joints
- ± 5 V and 10 ± 8 mA torque output

Installation example with two bellows couplings



Specifications

Type		T22									
Accuracy class		0.5									
Torque measuring system											
Nominal (rated) torque M _{nom}	N·m	5	10	20	50	100	200	500			
	kN·m								1		
Nominal (rated) sensitivity (span between torque = zero and nominal (rated) torque M _{nom}) Voltage output Current output Sensitivity tolerance (deviation of the actual output quantity at M _{nom} from the nominal (rated) sensitivity) Voltage output Current output	V	5									
	mA									8	
	%	± 0.5									
	%									± 0.5	
	Output signal at torque = zero Voltage output Current output		V	0 ± 0.2							
		mA	10 ± 0.2								
Nominal (rated) output signal Voltage output at positive nominal (rated) torque at negative nominal (rated) torque Current output at positive nominal (rated) torque at negative nominal (rated) torque Load resistance (Voltage output) Burden (current output) with U _B = 12 V with U _B = 24 V Longterm drift over 48h Voltage output Current output Cut-off frequency (–3 dB) (volt. output / current output) Group delay (voltage output / current output) Residual ripple Voltage output Current output	V	+5									
	V									–5	
	mA	+18									
	mA									+2	
	MΩ	>1									
	Ω									250	
	Ω	500									
	mV									< ± 50	
	μA	< ± 80									
	kHz									1	
	μs	450									
	mV _{pp}									<100	
	mA _{pp}	<0.1									
	Effect of temperature per 10 K in the nominal (rated) temperature range on the output signal, related to the actual value of the signal span									%	≤ ± 0.2
	on the zero signal, relat. to the nominal (rated) sensitivity		%	≤ ± 0.5							
Power supply Nominal (rated) supply voltage range Current consumption in measuring mode Nominal (rated) power consumption Permissible residual ripple of supply voltage	V (DC)	11.5 ... 30									
	A	< 0.2									
	W	< 2.4									
	mV _{pp}	200									
Linearity error including hysteresis, related to the nominal (rated) sensitivity Rel. standard deviation of repeatability per DIN 1319, related to the variation of the output signal Max. level control range ¹⁾ voltage output / current output	%	≤ ± 0.3									
	%	≤ ± 0.1									
	%	≤ 120									

¹⁾ Output signal range in which there is a repeatable correlation between torque and output signal.

Specifications (continued)

Nominal (rated) torque M _{nom}	N·m	5	10	20	50	100	200	500	
	kN·m								1
General data									
EMC 2) Immunity from interference (DIN EN 61326–1 / EN 61000–6) Enclosure HF line interference 150 kHz – 80 MHz (AM) ESD (electrostatic discharge) Enclosure Electromagnetic field 80 MHz – 1000 MHz (AM) 1400 MHz – 2700 MHz (AM) Lines – Connecting cable Burst (fast transients)	V kV kV	10 / A Air 8 / A Contact 4 / A							
	V/m V/m	10 / A 3 / A							
	kV	2 / A							
	–	Class B (150 kHz – 30 MHz)							
	–	Class B (30 MHz – 1000 MHz)							
Degree of protection per EN 60529		IP 40							
Nominal (rated) temperature range	°C [°F]	+5...+45 [+41...+113]							
Operating temperature range	°C [°F]	0...+60 [+32...+140]							
Storage temperature range	°C [°F]	–5...+70 [+23...+158]							
Impact resistance, test severity level per DIN IEC 68; Part 2-27; IEC 68-2-29-1987 number duration acceleration (halfsine)	n	1000							
	ms	3							
	m/s ²	650							
Vibration resistance, test severity level per DIN IEC 68, Part 2-6: IEC 68-2-6-1982 frequency range duration acceleration (amplitude)	Hz	5 ... 65							
	h	1.5							
	m/s ²	50							
Nominal (rated) rotational speed n_{nom}	min ^{–1}	16 000			12 000			9 000	
Load limits 3) Limit torque, related to M_{nom} Breaking torque, related to M_{nom} Longitudinal limit force Lateral limit force Bending limit moment Oscillation width per DIN 50100 (peak-to-peak)⁴⁾	%	200 ⁵⁾							
	%	> 280							
	kN	0.9	0.9	0.9	1.6	1.6	1.6	4	4
	N	25	45	90	210	420	850	1400	2800
	N·m	0.5	0.9	1.9	5.5	11	22	54	109
	%	80							

2) Test severity / criterion: Industrial environment, cable length ≤ 30 m. Application not outside buildings.

3) Each type of irregular stress (bending moment, lateral or longitudinal force, exceeding nominal (rated) torque) can only be permitted up to its specified static load limit provided none of the others can occur at the same time. If this condition is not met, the limit values must be reduced. If 30% of the bending limit moment and lateral limit force occur at the same time, only 40% of the longitudinal limit force is permissible and the nominal (rated) torque must not be exceeded. The permissible bending moments, longitudinal forces and lateral forces can affect the measurement result by approx. 1 % of the nominal (rated) torque.

4) The nominal (rated) torque must not be exceeded.

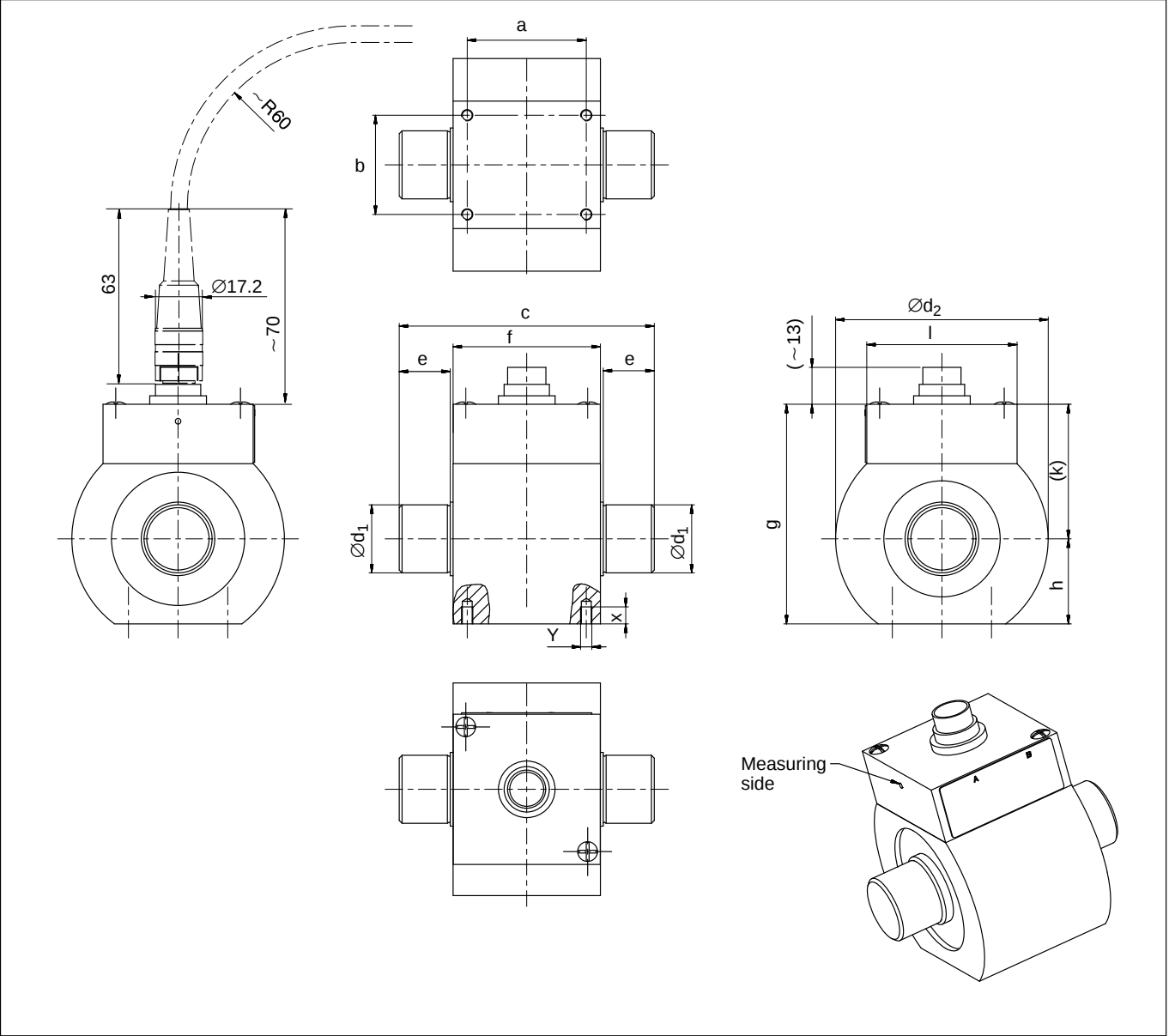
5) Please adhere to the maximum torque (T_{max}) of the couplings.

Specifications (continued)

Nominal (rated) torque M_{nom}	N·m	5	10	20	50	100	200	500	
	kN·m								1
Mechanical values									
Torsional stiffness c_T	kN·m/ rad	1.1	2.7	5.4	19.7	35.5	52.4	288.6	418.9
Torsion angle at M_{nom}	Deg.	0.26	0.21	0.21	0.15	0.16	0.22	0.10	0.14
Balance quality-level per DIN ISO 1940		G 6.3							
Max. limits for relative shaft vibration (peak-to-peak)⁶⁾	μm	$s_{max} = \frac{4500}{\sqrt{n}}$ (n in rpm)							
Rms value for the vibration velocity of the enclosure designated in VDI 2056	mm/s	$v_{eff} = \frac{\sqrt{n}}{3}$ (n in rpm)							
Mass moment of inertia									
total	10^{-3}	13.4	13.5	13.6	39.8	40.5	42.4	335.0	351.9
drive side of shaft	g·m ²	11.6	11.7	11.7	29.2	29.6	30.5	187.9	196.3
measuring side of shaft		1.8	1.8	1.9	10.6	10.9	11.9	147.1	155.6
Weight	g	350			600			2000	

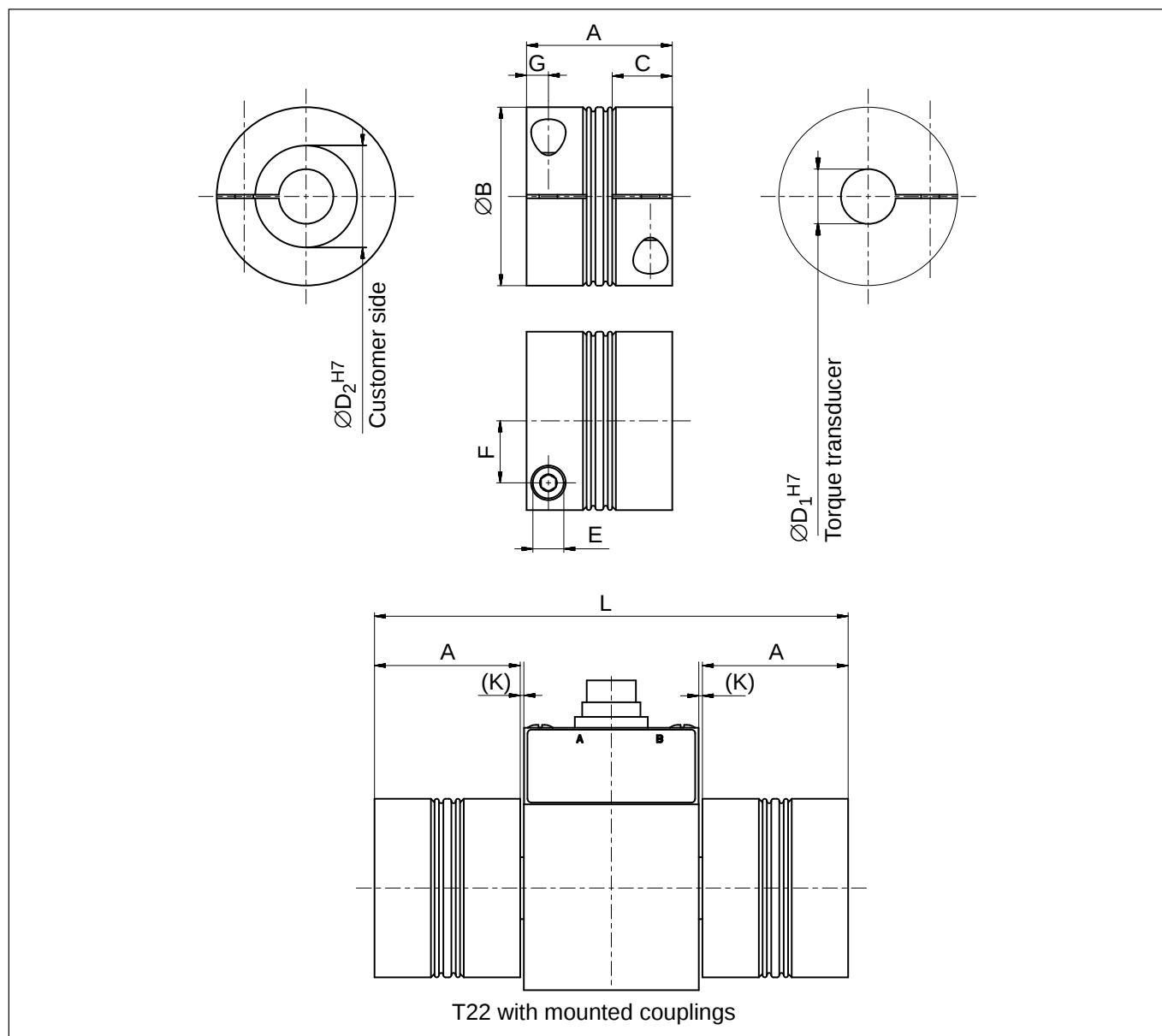
⁶⁾ Relative undulation in the area of the connecting shaft stubs, following DIN 45670/VDI 2059

Dimensions of the T22



Measuring range (N·m)	Dimensions (in mm)												
	a	b	c	e	f	g	h ±0.05	(k)	l	Ød ₁ g6	Ød ₂ ±0.1	Y	X
5	39	31	80	15	48	72	28	44	52.75	15	70	M4	6
10													
20													
50	42	35	90	18	52	77.5	30	47.5	53	24	75	M4	6
100													
200													
500	50	55	120	26	65	97.5	40	57.5	75.5	40	105	M5	10
1k													

Bellows couplings



Dimensions

Measuring range (N·m)	Part no.	Dimensions (in mm)									
		A	ØB	C	ØD ₁	ØD ₂ variable from-to	E	F	G	L	(K)
5	3-4412.0020	40	49	16.5	15	15–28	M5	17	6	130	1
10											
20											
50	3-4412.0021	59	66	23	24	24–35	M8	23	9.5	172	1
100											
200											
500	3-4412.0022	89	110	34	40	40–60	M12	39	13	246	1.5
1k											

When ordering, please specify: connection holes D_2 as requested by the customer within specified limits; boring tolerance H7.

Specifications

Measuring range	Torque coupling T_{Kmax}	Mass moment of inertia	Weight	Torsional stiffness	Max. permissible offset			Spring stiffness		Material hub and fixing ring	Tightening torque for clamping bolts
(N·m)	(N·m)	(10^{-3} kg·m ²)	(kg)	(kN·m/rad)	axial (mm)	radial (mm)	angular (degree)	axial (N/mm)	radial (N/mm)		(N·m)
5	20	0.05	0.13	41.9	1.0	0.06	0.5	55.8	3710	aluminum	8
10											
20											
50	200	0.18	0.4	138	1.0	0.08	0.5	153	11000	aluminum	40
100											
200											
500	1000	7.2	4.0	570	1.5	0.1	0.5	148	9010	steel	130
1k											

General instructions

- Only tighten the clamping bolts of the couplings when the shafts are mounted in the coupling hubs!
- The bellows coupling must not be overstretched beyond the specified permissible flexibility limits.
- Drive and output shafts must be free from grease and burrs.
- Implement a tolerance of j6 for the shaft diameter, to produce the preferred fit of H7/j6.

Mounting position

The T22 torque transducer can be operated with bellows couplings in any mounting position (horizontally, vertically or at an angle). When mounting vertically or at an angle, please make sure that the additional elements are adequately supported.

Delivery condition

The couplings and the torque transducer are delivered as separate items.

Accessories for the T22, to be ordered separately

Transducer connection cable, 5 m long, order no. 3-3301.0158

Transducer connection cable, 10 m long, order no. 3-3301.0159

Cable socket, 12-pin (Binder), order no. 3-3312.0268

Bellows couplings

Junction box, order no. 1-VK20A

Accessories for junction box VK20A, to be ordered separately

Connection cable, 1.5 m long (D-Sub, 15-pin – free ends), order no. 1-Kab151-1.5

Connection cable, 1.5 m long (SUBCON5 – free ends), order no. 1-Kab152-1.5

Modifications reserved.

All details describe our products in general form only. They are not to be understood as express warranty and do not constitute any liability whatsoever.

Hottinger Baldwin Messtechnik GmbH

Im Tiefen See 45 · 64293 Darmstadt · Germany

Tel. +49 6151 803-0 · Fax: +49 6151 803-9100

Email: info@hbm.com · www.hbm.com

measure and predict with confidence

