

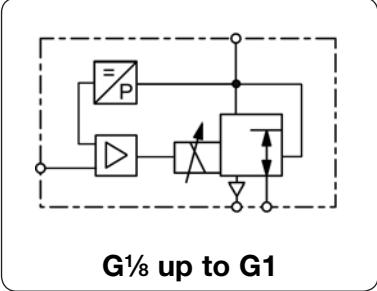
Description The pneumatic proportional valve controls the outlet pressure in proportion to an electrical command input signal. It comprises a complete closed loop servo system in a compact monoblock assembly with proportional solenoid valve, electronic regulator and internal pressure transducer.

In the process, the outlet pressure is transformed into a proportional electrical signal and compared with the input signal. If the outlet pressure exceeds the preset setpoint, the valve exhausts down to the pressure desired.

The valve has no constant bleed. At absence of input signal or supply voltage the valve exhausts. The power supply of the setpoint potentiometer is provided by the proportional valve via connector pin number 5.

Pressure transducer Open transducers: 100 mbar, 500 mbar, 1 bar and vacuum

Application examples Proportional pressure regulators are being used for blowing machines, ultrasonic equipments, testing machines, painting systems, contouring systems, laser welding machines, textile machines, cheese presses, pneumatic brakes, clamping devices and medical engineering.



General technical features

Description 3-port/2-way valve with proportional magnet, integrated hybrid PCB and closed loop with pressure transducer in compact monoblock assembly.

Mounting position any, preferably upright

Protection class IP 54 with standard connector, IP 65 with special connector

Temperature range 0 °C up to 50 °C / 32 °F to 122 °F, high temperature version on request

Material Body: brass (G^{1/8} and G^{1/4}) or aluminium (G^{1/2} and G1) Inner valve: brass and SST
Seals: NBR/Buna-N, on request EPDM or FKM, FKM at 50 bar version

Pneumatic features

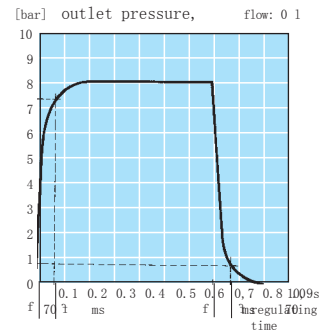
Media dry, lubricated, unlubricated and 50 µm filtered compressed air or non-corrosive gases

Supply pressure see chart, min. 10% above outlet pressure

Flow rate see chart, at 7 bar inlet pressure and open outlet

Exhaust same nominal size as on inlet valve, thus same relief capacity

Air consumption without constant bleed



Electrical features

Supply voltage 24 V DC + 15% - 10%, residual ripple max. 10%

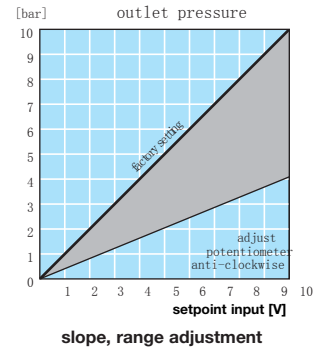
Power consumption 12 W at G^{1/8}, 22 W at G^{1/4}, 30 W at G^{1/2}, 40 W at G1

Current consumption 0.5A at G^{1/8}, 1.0A at G^{1/4}, 1.25A at G^{1/2}, 1.7A at G1

Command signal 0...10 V, 0...20 mA, 4...20 mA, digital or Profibus DP
rising curve as standard, optionally declining curve

Impedance 100 kΩ at voltage signal (0.1 mA current consumption)
500 Ω at current signal

Electrical connector circular plug according to DIN 43651, 7-pin plug for analogue signal
16-pin plug for digital signal



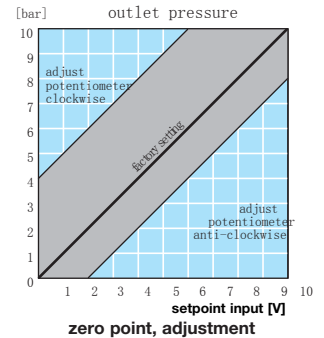
Accuracy

Linearity/Hysteresis < 1% FS

Response sensitivity < 0.1% FS

Repeatability < 0.1% FS

Regulating time < 1 s over the range, 70 ms at 10 to 90% or 90 to 10% of the range

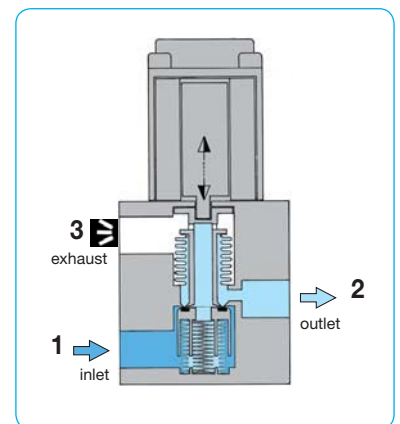
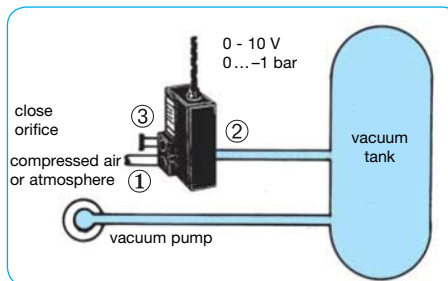
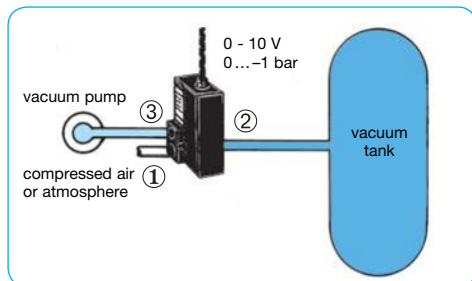


Adjustment

Zero point calibration ± 10% FS via potentiometer P2

Range calibration + 5% FS or -10% FS via potentiometer P1

Amplification calibration 1:1 up to 1:10 via potentiometer P7



The vacuum pump saves energy and it is easy to fill the tank either with vacuum or pressure. A filter is recommended at orifice ①.

Upstream installation is preferred if rapid evacuation of a tank or system is required. A filter is recommended at orifice ①.

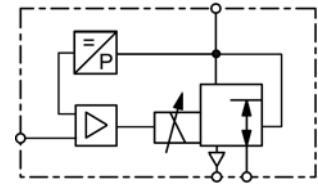
Proport. regulator

Proportional Pressure Regulator

PR

Technical features

• Pressure range	0...0.1 bar to 0...50 bar	• Linearity / Hysteresis	< 1%
• Command signal	0...10 V, 0...20 mA, 4...20 mA, digital	• Response sensitivity	< 0.1% FS
• Feedback signal	0...10 V, 0...20 mA, 4...20 mA	• Repeatability	< 0.1% FS
• Adjustment	zero point, range and amplification	• Regulating time	< 1 s
• Pressure sensors	100 / 500 mbar, 1 bar	• Power consumption	12 / 22 / 30 / 40 W
• Flow rate	250 / 820 / 1700 / 6500 l/min	• Exhaust	full nominal size



G¹/₈ up to G1
0... 100 mbar / 50 bar

Dimensions			Nominal size	K _v -value	Flow rate	Supply max.	Connection thread	Pressure range	Order number
A	B	C	DN	(m ³ /h)	l/min*1	bar	G	bar	

Proportional pressure valve

0-10 V input signal, supply voltage 24 V DC, with coupling socket

PR

35	80	63	3	0.2	250	-1	G ¹ / ₈	0...-1.0	PRA00-00V1							
						-1		0...-0.5	PRA00-00V1A5							
						-1		0...-0.1	PRA00-00V1A1							
						3		-1.0... 1.0	PRA00-01V1							
						1		0... 0.1	PRA00-A100							
						2		0... 0.5	PRA00-A500							
52	105	74	6	0.6	820	-1	G ¹ / ₄	0...-1.0	PR000-00V1							
						-1		0...-0.5	PR000-00V1A5							
						-1		0...-0.1	PR000-00V1A1							
						3		-1.0... 1.0	PR000-01V1							
						1		0... 0.1	PR000-A100							
						2		0... 0.5	PR000-A500							
70	150	101	12	1.2	1700	-1	G ¹ / ₂	0...-1.0	PR100-00V1							
						2		0... 1.0	PR100-0100							
						96		190	115	20	4.8	6500	-1	G1	0...-1.0	PR200-00V1
													2		0... 1.0	PR200-0100



PRA



PR1



example: combination PR with booster

Special options, add the appropriate letter or number

input signal	0-20 mA 4-20 mA 8 bit digital with hold function Interbus S Profibus DP from G ¹ / ₄ on	PR...1-.... PR...2-.... PR...3-.... PR...7-.... PR...8-....
feedback signal	0-10 V 0-20 mA 4-20 mA	PR...1.-.... PR...2.-.... PR...3.-....
external feedback signal	0-10 V 0-20 mA 4-20 mA	PR...4.-.... PR...5.-.... PR...6.-....
deviant pressure range for vacuum	indicate on order Bypass version	PR...-XX.. PR...-..V2
for absolute pressure protection class IP65	special cable box, PRK-IP65	PR...-..0A PR...-..06
body made of stainless steel	valve body and inner parts, 1.4304, EPDM seals, G ¹ / ₄ and G ¹ / ₂	PR...-..SS
body made of aluminium	only valve body, max. 20 bar	PR...-..19
for oxygen	specially cleaned, FKM elastomer	PR...-..15
for hydrogen / helium	P ₂ = max. 10 bar, Atex not available from G ¹ / ₄ on	PR...-..0W

Accessories, enclosed

coupling socket	7-pin with 2 m cable 7-pin with 5 m cable 7-pin with 2 m cable, IP65 7-pin with 2 m cable 7-pin with 5 m cable	straight straight straight angular angular	PRK-A2L PRK-A5L PRK-I2L PRK-C2L PRK-C5L
other cable length	e.g. 10 m available		

*1 at 7 bar supply pressure and open outlet



PRK-A

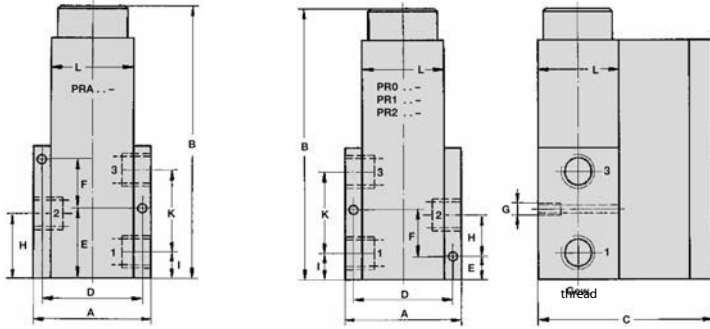
PRK-C



Order example:
PRA00-00V1

China website: www.duray-control.cn

Dimensions and Connection Diagram

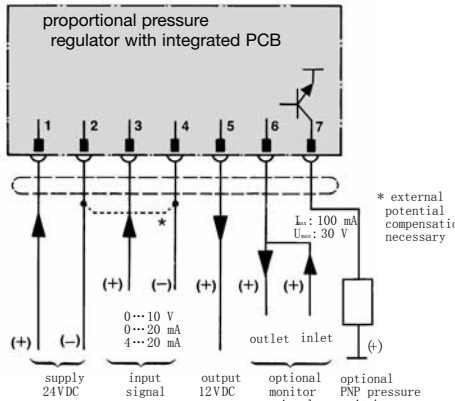


proportional pressure regulator with integrated PCB

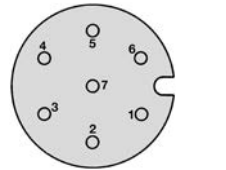
Proport. regulator	thread	A	B	C	D	E
PRA...-	G 1/8	35	80	63	29	18
PR0...-	G 1/4	52	105	74	43	10
PR1...-	G 1/2	70	150	101	57.5	12
PR2...-	G 1	96	190	115	79	15

Proport. regulator	F	G	H	I	K	L
PRA...-	7	M 4	15	10	16.6	25
PR0...-	20	M 4	16	11*	34	36
PR1...-	28	M 6	23	15	48.5	45
PR2...-	33	M 8	30	20	60	60

* 14 mm from 30 bar pressure range on

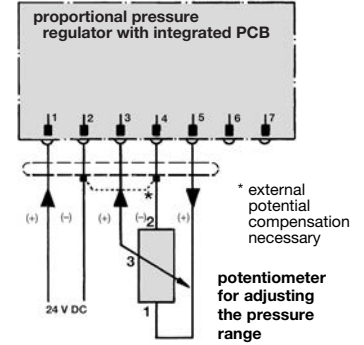


connection diagram

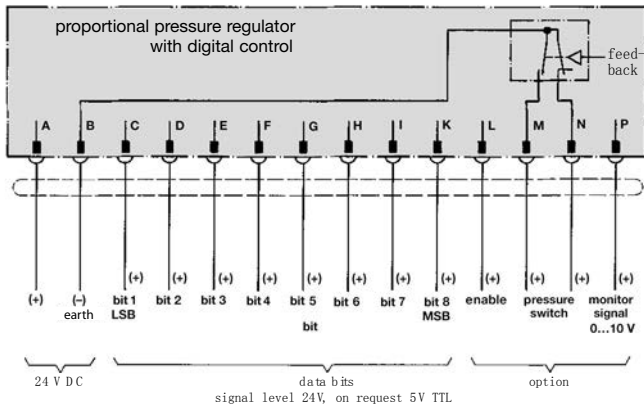


pin	4-wire	7-wire
1	white	grey
2	brown	blue
3	yellow	yellow
4	green	green
5	-	brown
6	-	white
7	-	pink

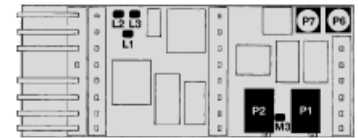
pin numbers seen from solder pin side



Connection diagram with potentiometer

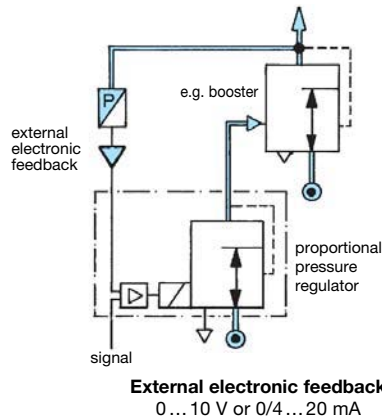


Connection diagram for digitally controlled proportional pressure regulator

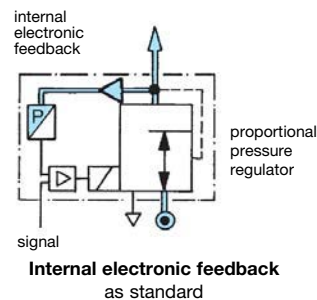


- P1 range: -10%...+5%
- P2 zero point: ± 10%
- P6 option pressure switch: 5...15%
- P7 proportional amplification: 1...11
- M3 measuring point offset zero
- L1 earth (GND)
- L2 solenoid: +24 V
- L3 solenoid (pulse width modulation): PWM

Adjustment of the proportional regulator



External electronic feedback
0...10 V or 0/4...20 mA



Internal electronic feedback
as standard

