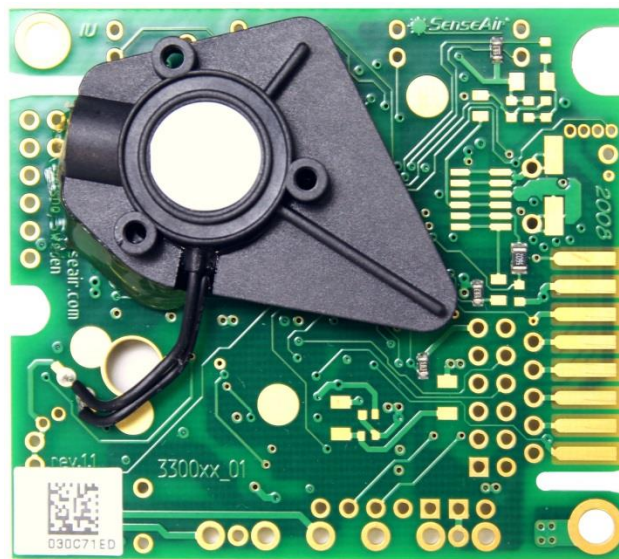


Product Specification

CO₂ Engine[®] *ICB*

Sensor module for bio applications



General

- *CO₂ Engine[®] ICB* is targeted on bio applications with required measurement range 0 to up to 30%_{vol} CO₂. This document contains description of default appearance of *CO₂ Engine[®] ICB*.
- *CO₂ Engine[®] ICB* is built on the **CO₂ Engine[™] K33 platform**. This platform is designed to be a low power OEM module for built-in applications in a host apparatus or/and as a stand alone CO₂ transmitter/switch module, and hence should be optimized for its tasks during a dialog between SenseAir and the OEM customer. This document is to be considered as the starting point for such a dialog. One can find extra ideas on connection and use of **CO₂ Engine[™] K33 platform** in platform description.
- *CO₂ Engine[®] ICB* has the same dimension and attachment points as K30 platform based sensors.
- *CO₂ Engine[®] ICB* can be supplied in diffusion modification with or without O-ring.

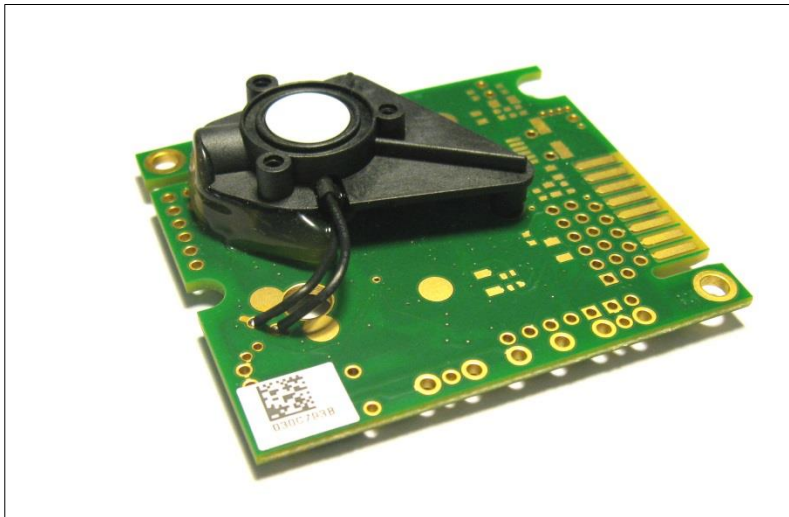


Figure 1. *CO₂ Engine[®] ICB* diffusion model (Art. no. 033-9-0001)

Terminal description

The table below specifies terminals and I/O options available in the general **K33** platform (see also the alternative connection pictures above).

Functional group	Descriptions and ratings
Power supply (all connection alternatives)	
G+ referred to G0	Power supply plus terminal Protected by series 3.3R resistor and zener diode Absolute maximum ratings 5 to 14V, stabilized to within 10%
G0	Power supply minus terminal Sensor's reference (ground) terminal
DVCC = 3.3V	Output from sensor's digital voltage regulator. Series resistance 10 R Available current 12mA Voltage tolerance (unloaded) +-3% max (+-0.75% typ) Output may be used to power circuit (microcontroller) in host system or to power logical level converter if master processor runs at 5V supply voltage.
Communication	
UART (UART_TxD, UART_RxD)	CMOS physical layer, ModBus communication protocol. (refer "ModBus on CO2 Engine K30 rev1_07.pdf" or later version for details) UART_RxD line is configured as digital input. Input high level is 2.1V min Input low level is 0.8V max UART_TxD line is configured as digital output. Output high level is 2.3V (assuming 3.3V DVCC) min. Output low level is 0.75V max UART_RxD input is pulled up to DVCC = 3.3V by 56 kOhm UART_TxD output is pulled up to DVCC = 3.3V by 56 kOhm ABSOLUTE MAX RATING G0-0.5V DVCC + 0.5V
I2C extension. (I2C_SCL, I2C_SDA)	Pull-up to DVCC = 3.3V. (refer "I2C comm guide rev2_00 DRAFT.pdf" or later version for details) ABSOLUTE MAX RATING G0-0.5V DVCC + 0.5V

Table 1. I/O notations used in this document for the K33 platform with some descriptions and ratings (continued on next page).

Please, beware of **the red colored texts that pinpoint important features** for the system integration!

Ground / Shield attachments

Both Analog ground (AGND) and digital ground (DGND) are connected internally to the G0 terminal of the sensor. AGND is connected to the most sensitive analogue part of the sensor and DGND is connected to the digital part of the sensor.

Do NOT connect AGND and DGND together externally to sensor!

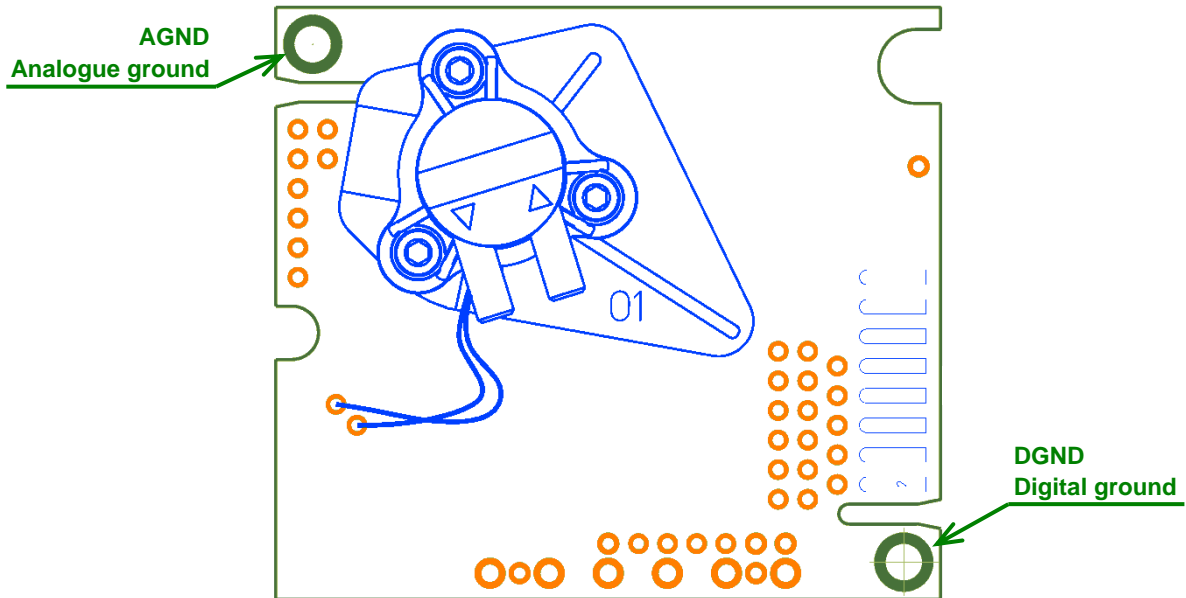


Figure 2. *CO₂ Engine[®] ICB ground / shield attachment*

Maintenance

When used in environments where the built-in self-correcting **ABC algorithm** can be enabled the *CO₂ Engine[®] ICB* is basically maintenance free. Since the ABC algorithm can not be used in all applications it is disabled in sensors default appearance.

Discuss your application with SenseAir in order to get advice for a proper calibration strategy.

When checking the sensor accuracy, PLEASE NOTE that the sensor accuracy is defined at continuous operation with enabled ABC algorithm (at least 3 weeks after installation) or after zero/background calibration.

Calibration

When enabled the **ABC algorithm** (*Automatic Baseline Correction*) constantly keeps track of the sensor's lowest reading over a 7,5 days interval and slowly corrects for any long-term drift detected as compared to the expected fresh air value of 0.04%_{vol} CO₂.

Rough handling and transportation might result in a reduction of sensor reading accuracy. If the ABC algorithm is enabled it will tune the readings back to the correct numbers. The default "tuning speed" is however limited. This limit is application specific. In case that the ABC function is disabled (default appearance) or one cannot wait for the ABC algorithm to cure any calibration offset, two switch inputs Din1 and Din2 are defined for the operator to select one out of two prepared calibration codes.

If Din1 is shorted to ground, for a minimum time of 8 seconds, the internal calibration code **bCAL** (*background calibration*) is executed, in which case it is assumed that the sensor is operating in a fresh air environment (400 ppm CO₂).

If Din2 is shorted instead, for a minimum time of 8 seconds, the alternative operation code **CAL** (*zero calibration*) is executed in which case the sensor must be purged by some gas mixture free from CO₂ (i.e. Nitrogen or Soda Lime CO₂ scrubbed air). If unsuccessful, please wait at least 10 seconds before repeating the procedure again. Make sure that the sensor environment is steady and calm!

Input Switch Terminal (normally open)	Default function (when closed for minimum 8 seconds)
Din1	bCAL (background calibration) assuming 400 ppm CO ₂ sensor exposure
Din2	CAL (zero calibration) assuming 0 ppm CO ₂ sensor exposure

Table 2. Switch input default configurations for CO₂ Engine[®] ICB

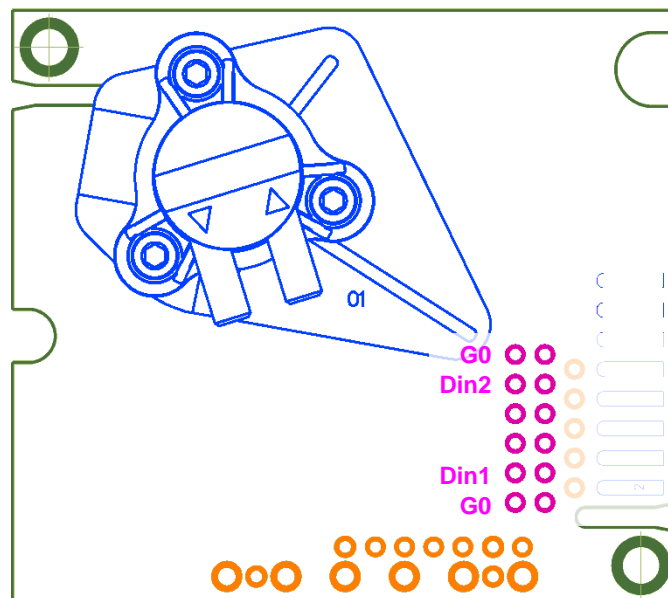


Figure 3. CO₂ Engine[®] ICB calibration jumpers

Technical specification (continuous operation)

Item	CO ₂ Engine [®] ICB Art. no.: 033-9-0001
General performance	
Target Gas	Carbon dioxide (CO ₂)
Storage Temperature Range	-40 to +70 °C
Senson Life Expectancy	>15 years
Maintenance Interval	Maintenance-free when using SenseAir ABC algorithm (Automatic Baseline Correction).
Self-Diagnostics	Complete function check of the sensor module
Warm-up Time	1 min
Compliance with the Standards	EN 61326-1 (2006), Class B emission, Table 2 Industrial location immunity RoHS directive 2011/65/EU
Operating Temperature Range	0 to +50 °C
Operating Humidity Range	Non condensing, non corrosive environment
Operating Environment	Residential, commercial, industrial spaces and potentially dusty air ducts used in HVAC (Heating Ventilation and Air-Conditioning) systems ¹
Electrical / Mechanical	
Power Input	5-14 VDC max rating, stabilized to within 10% (on board protection circuits) ²
Current Consumption	40 mA average < 200 mA average during IR lamp ON (120 msec) < 250 mA peak power (during IR lamp start-up, the first 50 msec)
Electrical Connections ³	terminals not mounted (G+, G0, OUT1, OUT2, Din1, Din2, TxD, RxD)
Dimensions (mm)	5.1 x 5.7 x 1.4 cm (Length x Width x approximate Height)
CO₂ measurement	
Sensing Method	non-dispersive infrared (NDIR) waveguide technology with ABC (automatic background calibration algorithm)
Sampling Method	diffusion or flow, subject for discussion with customer
Response Time (T1/e)	<20s, diffusion or tube IN/OUT (0.2l/minute gas flow)
Measurement Range	0 to 30% _{vol.}
Digital Resolution	0.001% _{vol.}

¹ SO₂ enriched environments are excluded.

² Notice that absolute maximum rating is 14V, so that sensor can be used with 12V±10% supply.

³ Different options exist and can be customized depending on the application. Please contact SenseAir for further information!

Item	CO ₂ Engine [®] ICB Art. no.: 033-9-0001
Repeatability	± 0.1 % _{vol.} CO ₂ ± 2 % of measured value
Accuracy ^{4 5}	± 0.5 % _{vol.} CO ₂ ± 3 % of measured value
Pressure Dependence	+ 1.6 % reading per kPa deviation from normal pressure, 100 kPa
On-board calibration support	Din1 switch input to trigger Background Calibration @ 400 ppm (0.04%vol) CO ₂ Din2 switch input to trigger Zero Calibration @ 0 ppm CO ₂
Linear Signal Output: ^{4 6}	
OUT2	
- D/A Resolution	5 mV
- Linear Conversion Range	0 - 5 VDC for 0 – 20% _{vol.}
- Electrical Characteristics	ROUT < 100 RLOAD > 5 k , Power input > 5,5 V ⁶
PWM Output	
Electrical Characteristics	Open collector with series 120R resistor, 10kΩ pull-up resistor to protected power (+)
Minimum Output Concentration	0% _{vol.}
Output Cycle Period	1004 ms
Output High Level min Duration	2.0 ms (@ 0% _{vol.})
Output High Level max Duration	1002 ms (@ 20% _{vol.})
Resolution	0.5 ms (@0.01% _{vol.} = 100 ppm)

Table 2. Key technical specification for CO₂ Engine[®] ICB

⁴ In normal IAQ applications. Accuracy is defined after minimum 3 weeks of continuous operation. However, some industrial applications do require maintenance. Please, contact SenseAir for further information!

⁵ Accuracy is specified over operating temperature range. Specification is referenced to certified calibration mixtures. Uncertainty of calibration gas mixtures (+-2% currently) is to be added to the specified accuracy for absolute measurements.

⁶ For the buffered output OUT2 the maximum output voltage range equals power voltage input minus 0,5 V

Sensor PWM output timing diagram

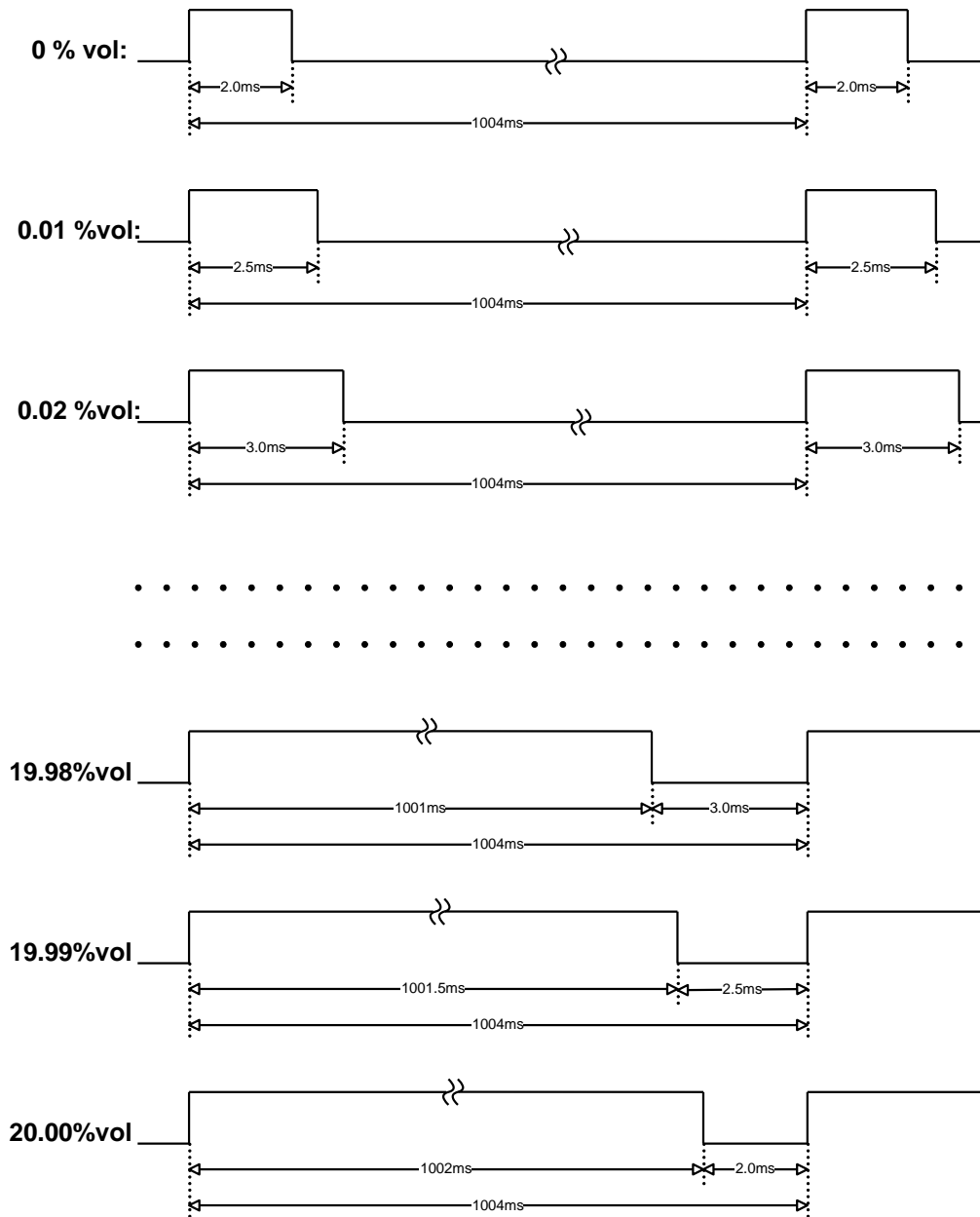


Figure 4. CO₂ Engine[®] ICB OUT1 timing diagram.

Gases that may affect sensor's operation

Since optical part has no reflective coating, stability of the sensor is governed by corrosion resistance of electronic assembly.

Corrosive environments containing but not limited by hydrogen sulfide, ammonia, ozone, sulphuric acid, sulfur dioxide should be avoided..