

# **Polysulfone Paddle Switch**





- Switching range:18-36 to 72-108 l/min.
- Accuracy: ±20% of measured value
- Reproducibility: ±3% of measured value
- pmax: 10 bar
- tmax: 105 °C
- Connection:
   G 1, 1 NPT external thread
   for nominal pipe sizes > NW 32
- Material: polysulfone, transparent
- Small pressure loss

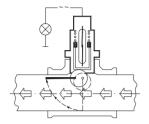




### **Description**

The flow monitor PPS is a flow monitor for nominal pipe sizes

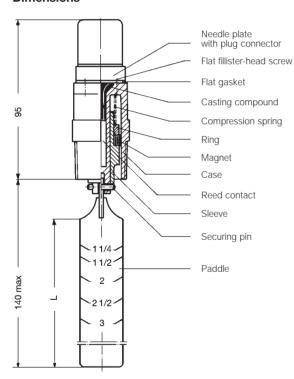
greater than NW 32.



Fluid flow (regardless of direction) deflects the paddle and over an eccentric moves a magnet holder fitted to a permanent magnet. The magnet actuates non-contacting a dryreed switch embedded in the switching tube. The paddle

switch is available with N/O contact or N/C contact. The inlet and outlet pipe section should be approximately three times the nominal size of the piping. The flow monitor can be fitted in a standard T piece or reducing pipe. Ideally the flow monitor should be fitted in horizontal piping.

## **Dimensions**



# **Switching points**

Nominal pipe size (custo- mer side)	Cutting mark (L)	Switchii I/min. H <sub>2</sub> O falling	ng point   I/min. H <sub>2</sub> O   rising
32	28 mm	18	36
40	35 mm	36	54
50	47 mm	36	72
65	60 mm	54	90
80	73 mm	72	108

The flow throughput switching point is determined by the length of the paddle. During fitting the paddles are adapted to the nominal pipe size by cutting at the paddle marking (see table).

### **Technical Details**

Material: polysulfone, transparent

Connection: G 1 or 1 NPT

Medium temperature: maximum +105 °C

Operating pressure: maximum 10 bar

Maximum pressure drop: 0.1 bar

Setting tolerance:  $\pm 20\%$  of measured value Repeatability:  $\pm 3\%$  of measured value

Other materials exposed

to the medium: stainless steel, ceramic magnet

Electrical connection: connector socket

according to DIN 43 650

Protection type: IP 65
Mounting position: vertical

Switch: N/C or N/O contact,

hermetically sealed dry-reed switch

Switching capacity: load max. 40 W/VA

current max. 2 A

Amp. voltage max. 230 VAC/DC

## **Applications**

Monitoring cooling circuits

Dry running protection for pumps

Prevention of low water levels

Monitoring pipe fractures

Monitoring lubricant circuits

Order details (Example: PPS-1201)

Contact operation (with rising flow rate)	Order number G 1 external thread	Order number 1 NPT external thread
N/C contact	PPS-1201	PPS-3205
N/O contact	PPS-1202	PPS-3206